

# **BUILDINGENERGY BOSTON**

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## **Scaling Mass Timber Construction in Dense Urban Environments: Three Not-So-Little Projects**

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**Floris Keverling Buisman, 475 High Performance Building Supply**

**Andy Ruff, GOA Architecture**

*Curated by Kurt Roth*

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**Northeast Sustainable Energy Association (NESEA) | March 20, 2025**



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Brent Buck Architects



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# Description

Using mass timber construction instead of concrete and steel can greatly reduce the embodied carbon of new construction, but faces specific challenges in dense urban environments in addition to limited contractor experience and cost risk. This session presents an affordable housing project in New Haven and multi-family and adaptive re-use projects in Brooklyn that highlight how effective design and project planning can mitigate these challenges to increase the construction of high-performance mass-timber buildings in urban cores.



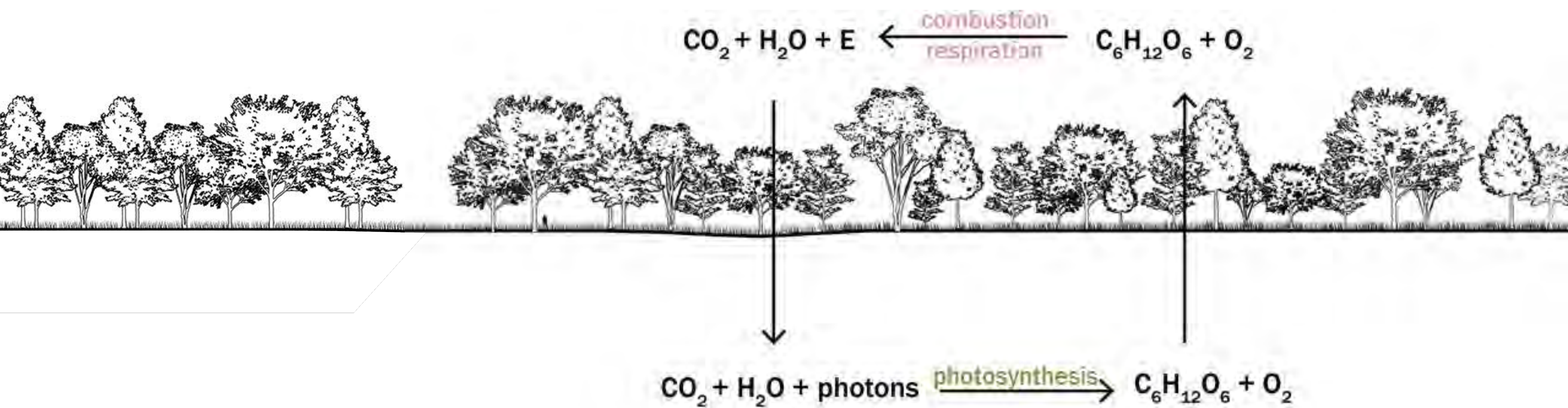
# Learning Objectives

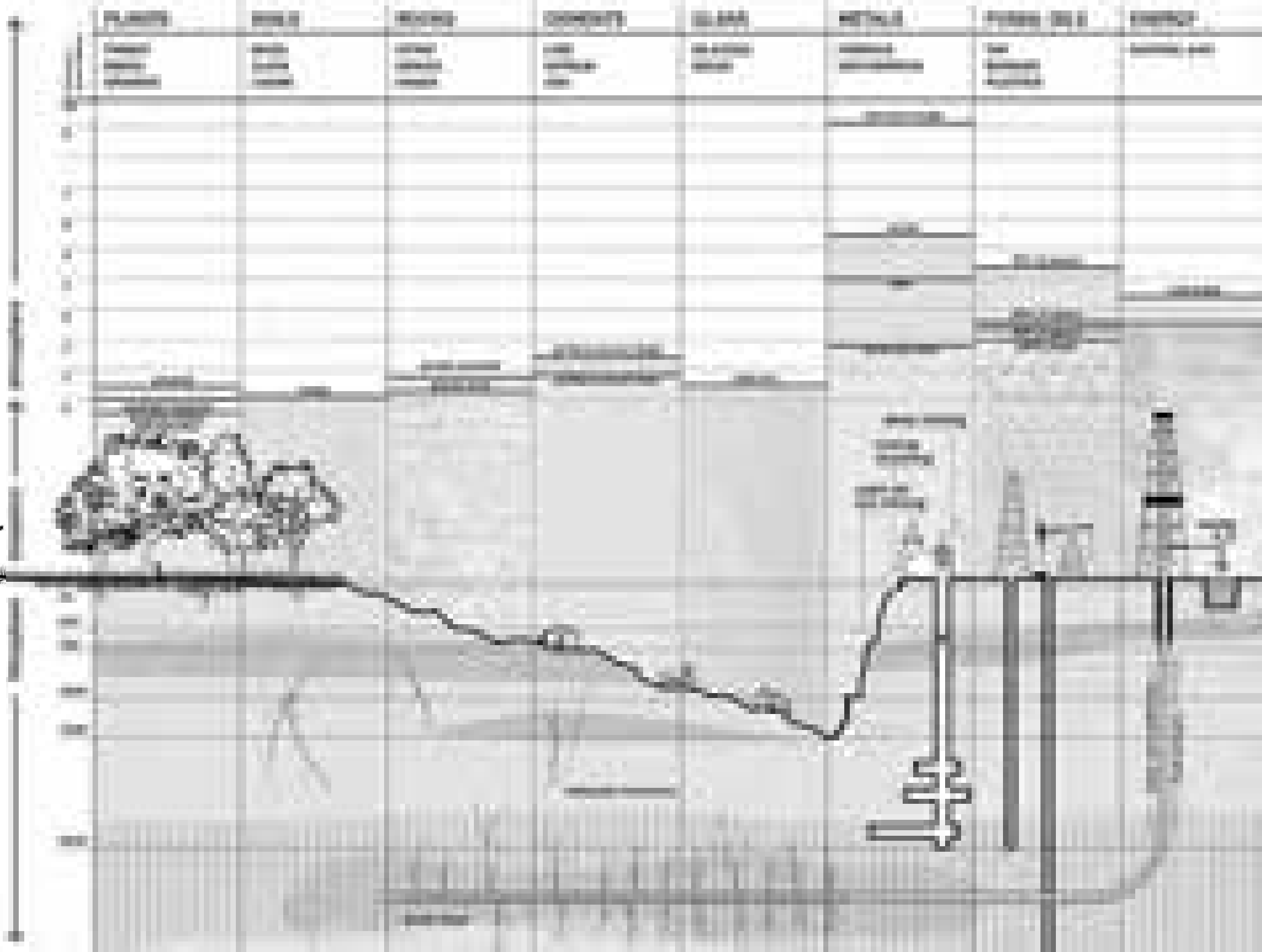
1. Summarize challenges encountered when building with mass timber in tight urban locations and solutions to help realize the benefit of faster construction timelines using prefabricated mass timber panels.
2. Discuss key design details to effectively integrate CLT/NLT into highly efficient envelopes that meet passive house principles without using foam insulation.
3. Describe the challenges that contractors with little or no experience with mass timber projects often face and ways to mitigate them.
4. Identify measures to protect mass timber floor and walls from the elements during construction in the Northeast climate to maintain appealing panel finishes.

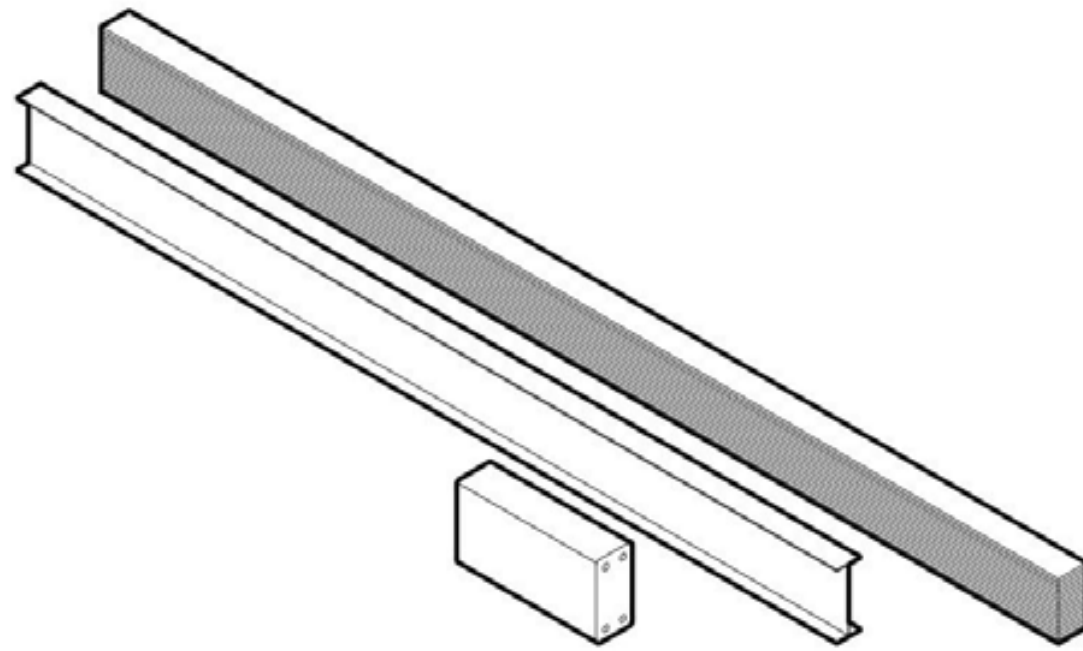


# Introduction to Mass Timber









1 mT timber stores 1.2 mT CO<sub>2</sub>

1 ton of material

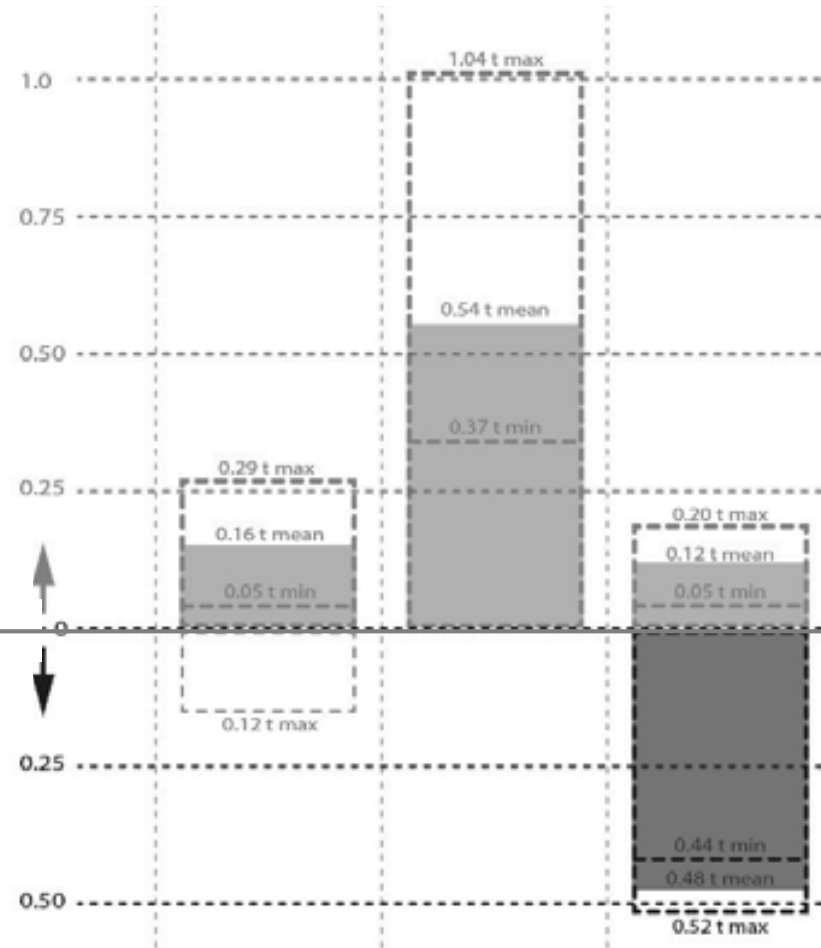
concrete

steel

timber

CO<sub>2</sub> EMISSIONS (tons)

CO<sub>2</sub> STORAGE (tons)

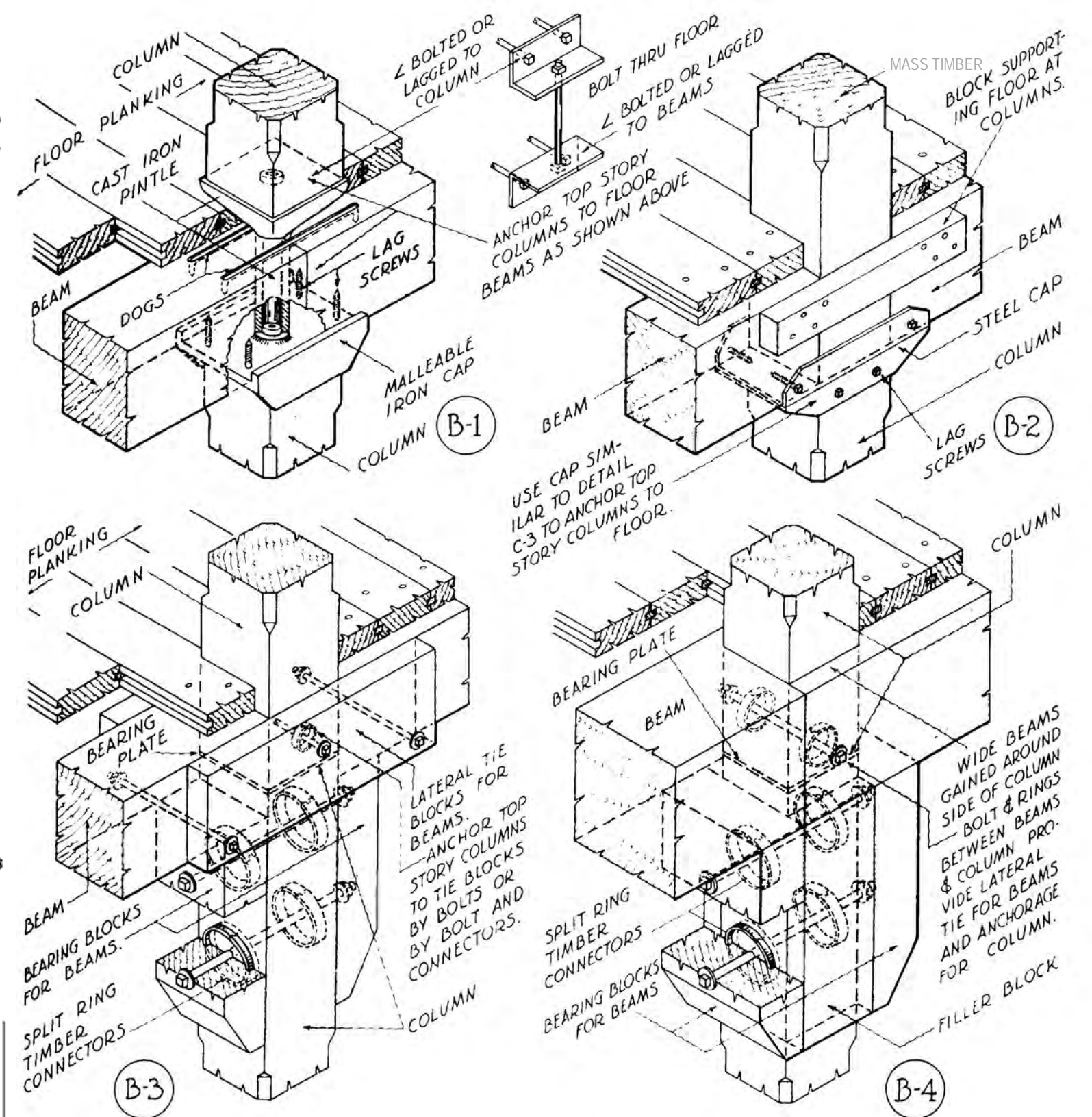
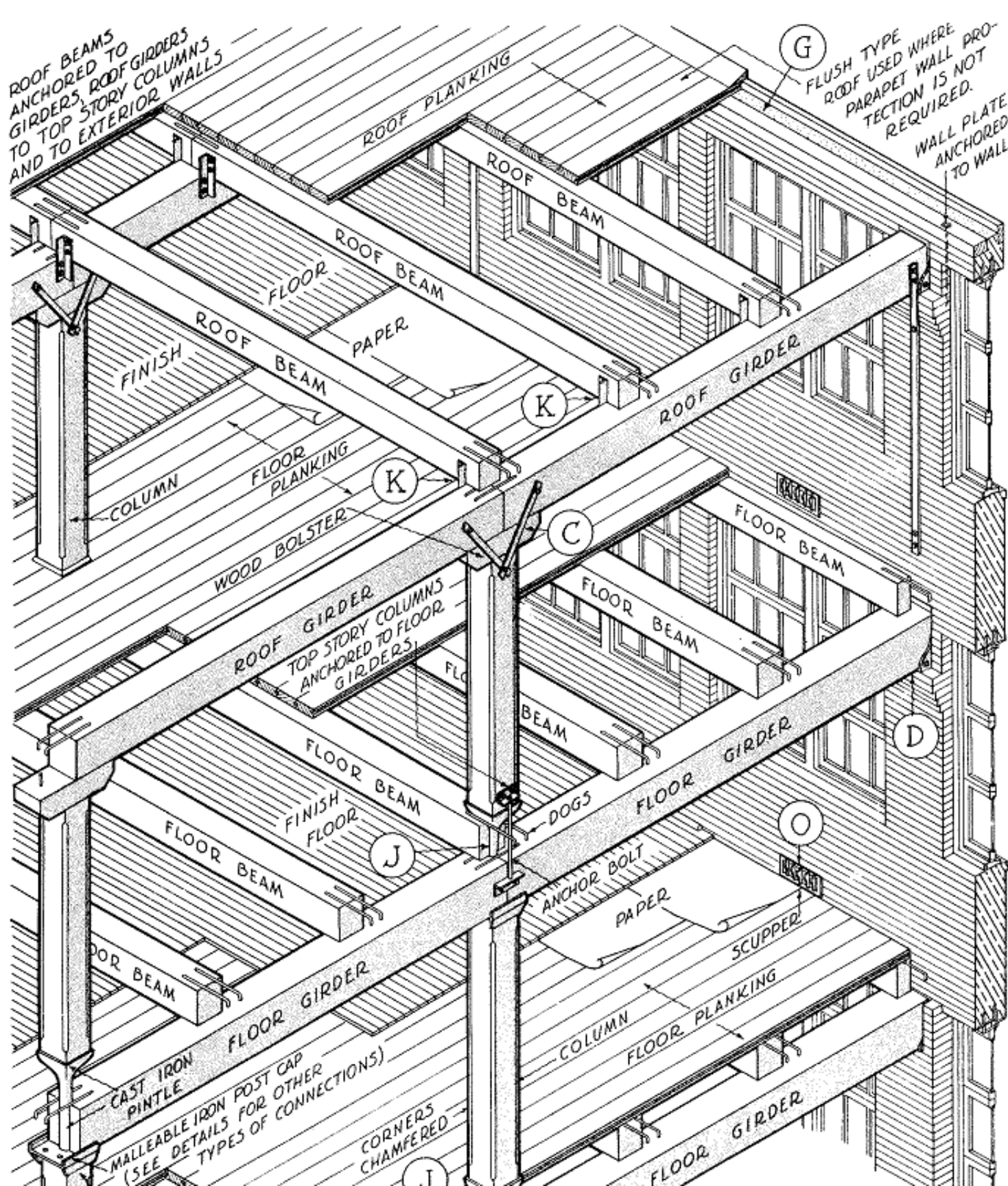


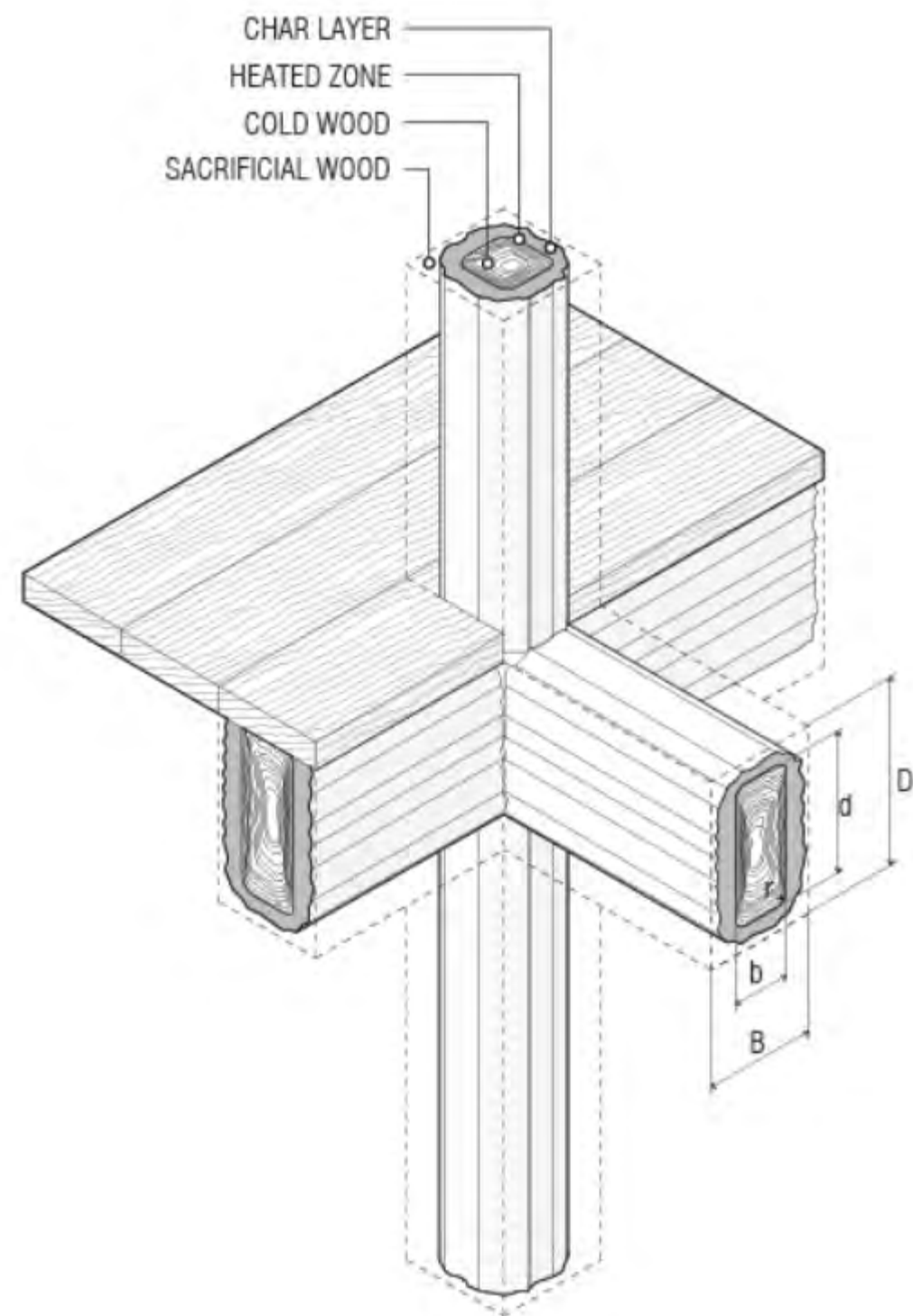
comparative emissions by weight

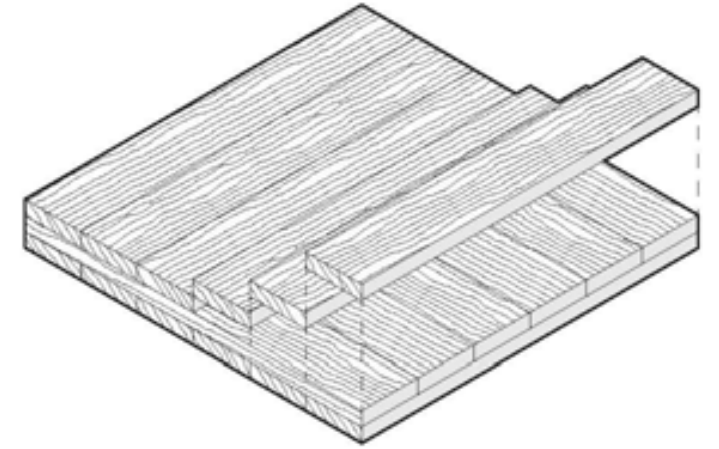
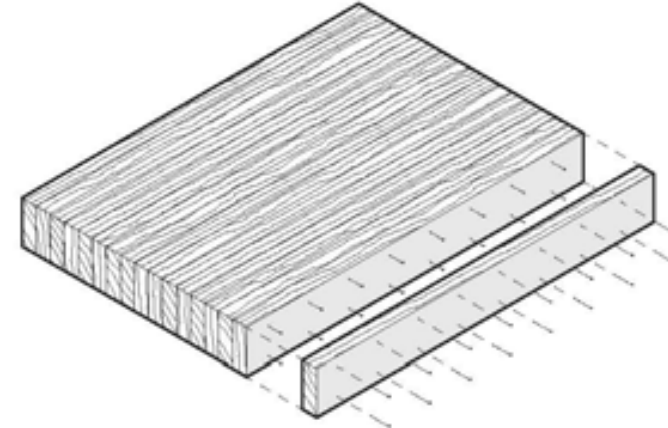
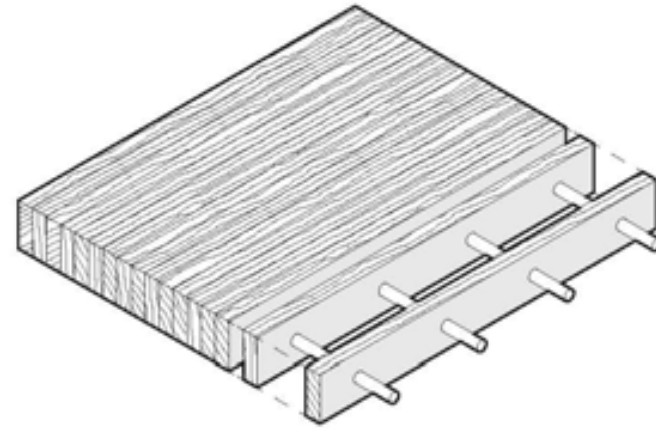
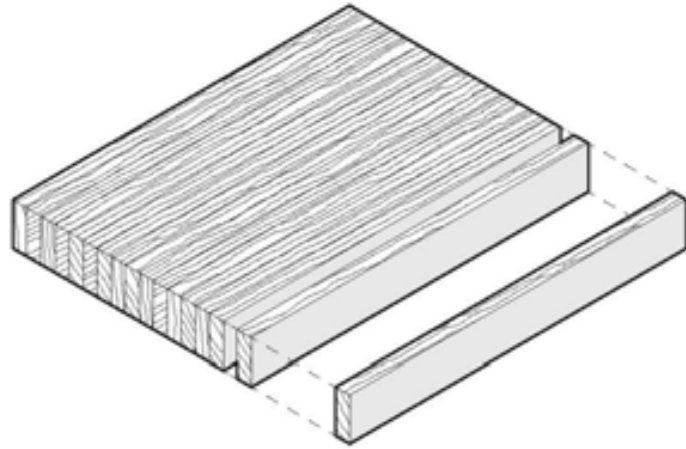
carbon storage by weight











## GLT GLUE-LAMINATED TIMBER

Application: Beams, Columns, Floors

Typical Species: Southern Yellow Pine  
Douglas-Fir Larch  
Hem-Fir  
Spruce-Pine-Fir

Max Dimensions: Limited only by clamp size  
and transportation

## DLT DOWEL-LAMINATED TIMBER

Application: Floors, Roofs, Shafts

Typical Species: Spruce-Pine-Fir  
Douglas-Fir Larch  
Alaska Yellow Cedar  
+ many others

Max Dimensions: 12" x 12'-0" x 100'-0"  
Limited by shipping and  
Install constraints

## NLT NAIL-LAMINATED TIMBER

Application: Floors, Roofs, Shafts

Typical Species: Spruce-Pine-Fir  
Douglas-Fir Larch  
Alaska Yellow Cedar  
+ many others

Max Dimensions: 12" x 12'-0" x 100'-0"  
Limited by shipping and  
Install constraints

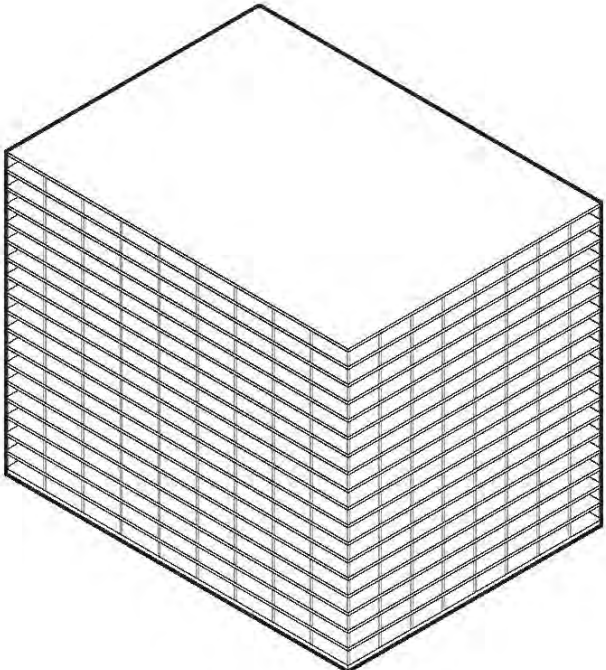
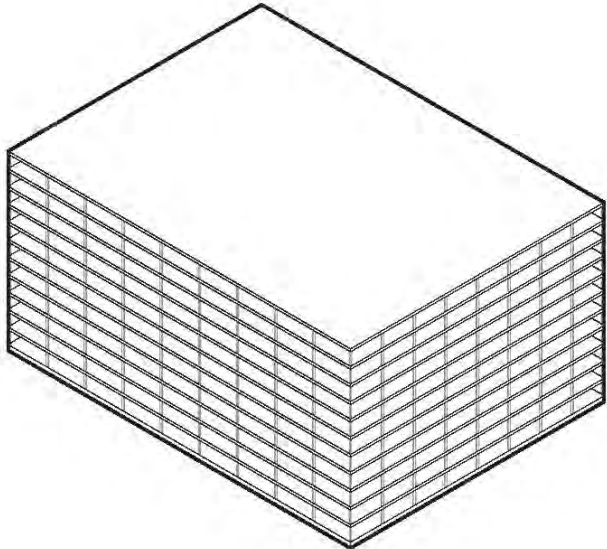
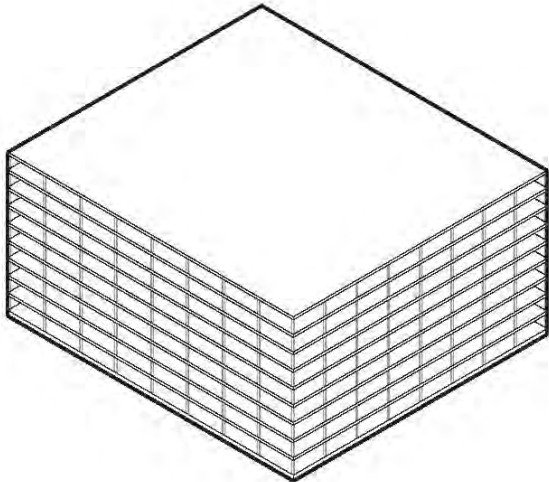
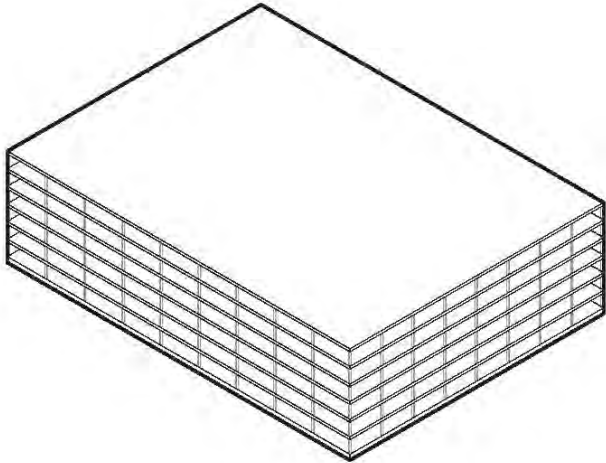
## CLT CROSS-LAMINATED TIMBER

Application: Floors, Roofs, Walls

Typical Species: Spruce-Pine-Fir  
Douglas-Fir  
Southern Yellow Pine  
Black Spruce

Max Dimensions: 15" x 11'-0" x 64'-0"  
Limited by manufacturing  
equipment constraints





# TYPE IV - HT

BUILDING AREA + HEIGHT	
MAXIMUM STORIES	6
MAXIMUM BUILDING HEIGHT	85'
MAXIMUM AREA PER FLOOR	144,000 SF
FIRE RESISTANCE RATINGS	
PRIMARY STRUCTURE	HEAVY TIMBER
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	1 / HEAVY TIMBER
FLOOR CONSTRUCTION	HEAVY TIMBER
ROOF CONSTRUCTION	HEAVY TIMBER

# TYPE IV - C

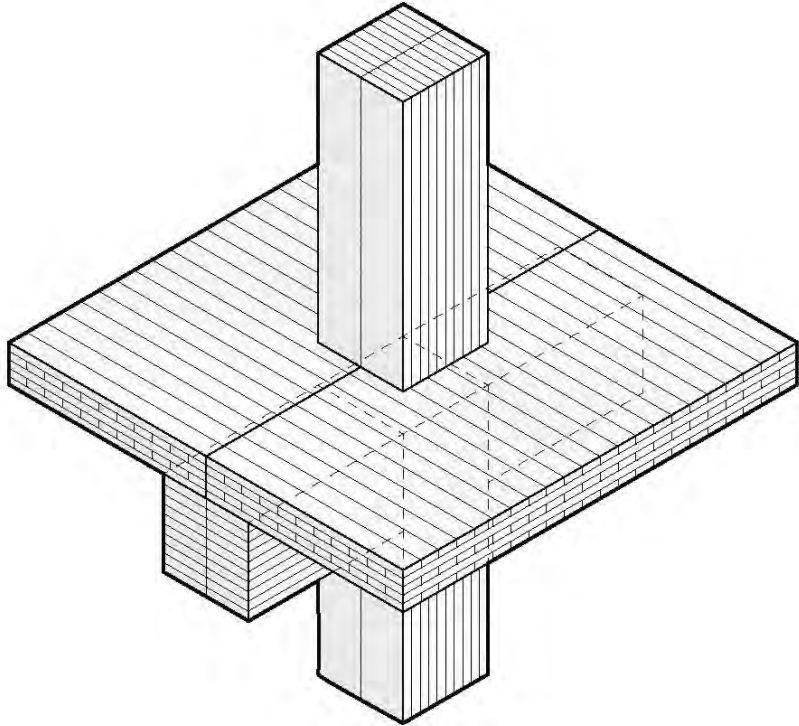
BUILDING AREA + HEIGHT	
MAXIMUM STORIES	9
MAXIMUM BUILDING HEIGHT	85'
MAXIMUM AREA PER FLOOR	180,000 SF
FIRE RESISTANCE RATINGS	
PRIMARY STRUCTURE	2 HOURS
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	2 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR

# TYPE IV - B

BUILDING AREA + HEIGHT	
MAXIMUM STORIES	12
MAXIMUM BUILDING HEIGHT	180'
MAXIMUM AREA PER FLOOR	288,000 SF
FIRE RESISTANCE RATINGS	
PRIMARY STRUCTURE	2 HOURS
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	2 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR

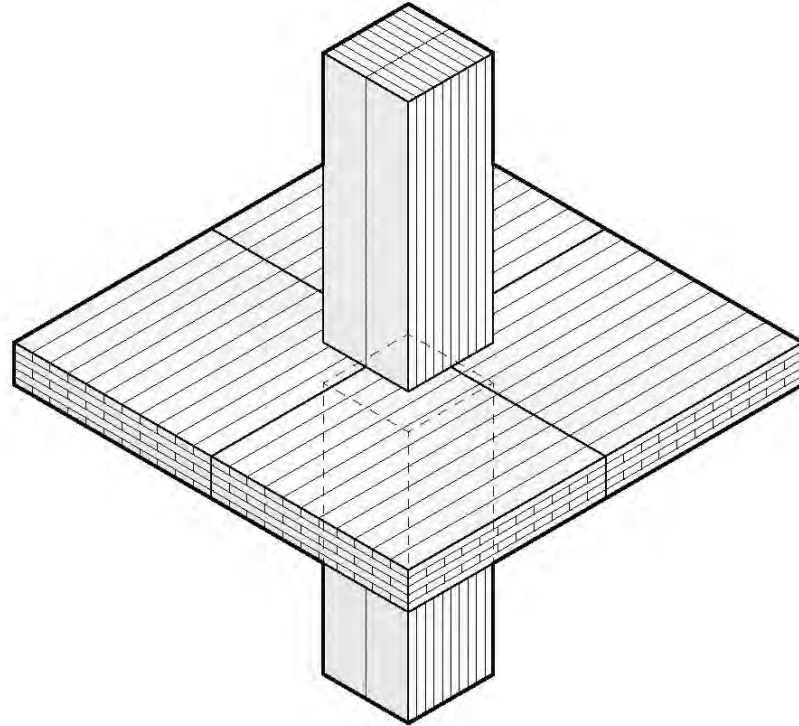
# TYPE IV - A

BUILDING AREA + HEIGHT	
MAXIMUM STORIES	18
MAXIMUM BUILDING HEIGHT	270'
MAXIMUM AREA PER FLOOR	432,000 SF
FIRE RESISTANCE RATINGS	
PRIMARY STRUCTURE	3 HOURS
BEARING WALLS (EXTERIOR)	3 HOURS
BEARING WALLS (INTERIOR)	3 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR



# POST + BEAM

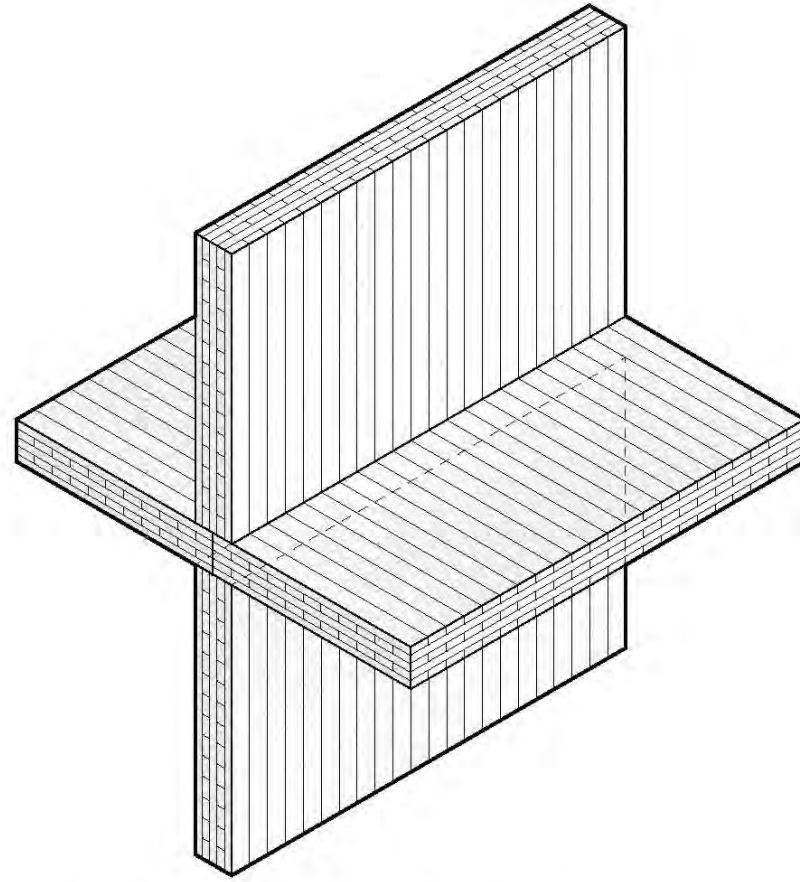
- |              |  |
|--------------|--|
| Column/Beam: | Glue-laminated timber  |
| Floor Panel: | Cross-laminated timber<br>Nail-laminated timber<br>Dowel-laminated timber<br>Glue-laminated timber |
| Roof Panel:  | Cross-laminated timber<br>Nail-laminated timber<br>Dowel-laminated timber<br>Glue-laminated timber |



# POINT-SUPPORTED

- |              |                        |
|--------------|------------------------|
| Column:      | Glue-laminated timber  |
| Floor Panel: | Cross-laminated timber |
| Roof Panel:  | Cross-laminated timber |

*Column - to - panel connection requires specialized, concealed hardware that meets fire-rating requirements.*



# PANELIZED PLATFORM

- |              |  |
|--------------|--|
| Wall Panel:  | Cross-laminated timber   |
| Floor Panel: | Cross-laminated timber<br>Nail-laminated timber<br>Dowel-laminated timber<br>Glue-laminated timber |
| Roof Panel:  | Cross-laminated timber<br>Nail-laminated timber<br>Dowel-laminated timber<br>Glue-laminated timber |

# WARREN ST



Client: 475 High Performance Building Supply

Lot Size: 1,875 SF

Zoning: R6B

Building Size: 3 stories / 3,647 SF

Code: 1938 NYC Building code

Energy: PHI and Phius 20

Mass Timber Supplier: City Line interior (NLT – build on site)

Construction Type: 1938 load bearing / non combustible masonry + nailed decking HT  
(current Type IV HT)

Exterior Facades: Existing masonry, CMU for extension

Concrete Use: Practically none, except for helical pile caps

Floor Assembly: Existing concrete slab + 2.5" of mineral wool

Blower Door Tests: 0.3ACH50 (prelim)

Exterior Glazing: steel 45 min lot line fire window + PHI certified wood window

Skylights: Triple pane with thermally broken frames

Sprinkled: yes, small system (<30 heads)

Occupancy: mixed use – existing 2 bedroom – 12 person office + warehouse



# WARREN ST

WARREN ST

- Located on Warren Street in Brooklyn's Boerum Hill neighborhood, few block from downtown Brooklyn
- Originally constructed in 1886 as residential-over-retail.
- Ground floor space was built as a Wagon House, converted to store Ice Cream trucks in the 1950s – 1980s and to 5 accessory parking spaces in the 1990s.
- Purchased in 2023.







# SITE LOCATION

WARREN ST



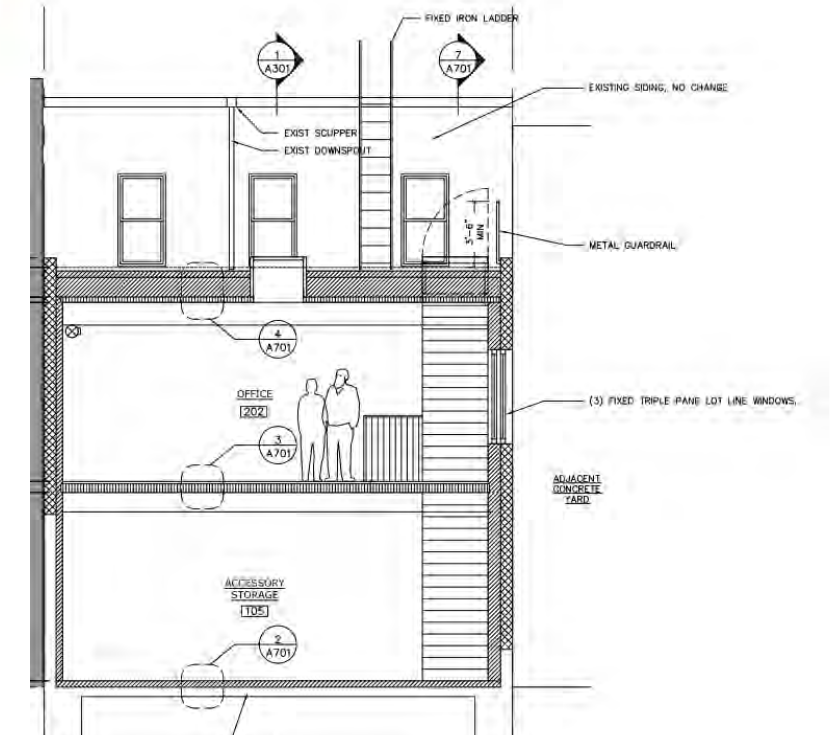
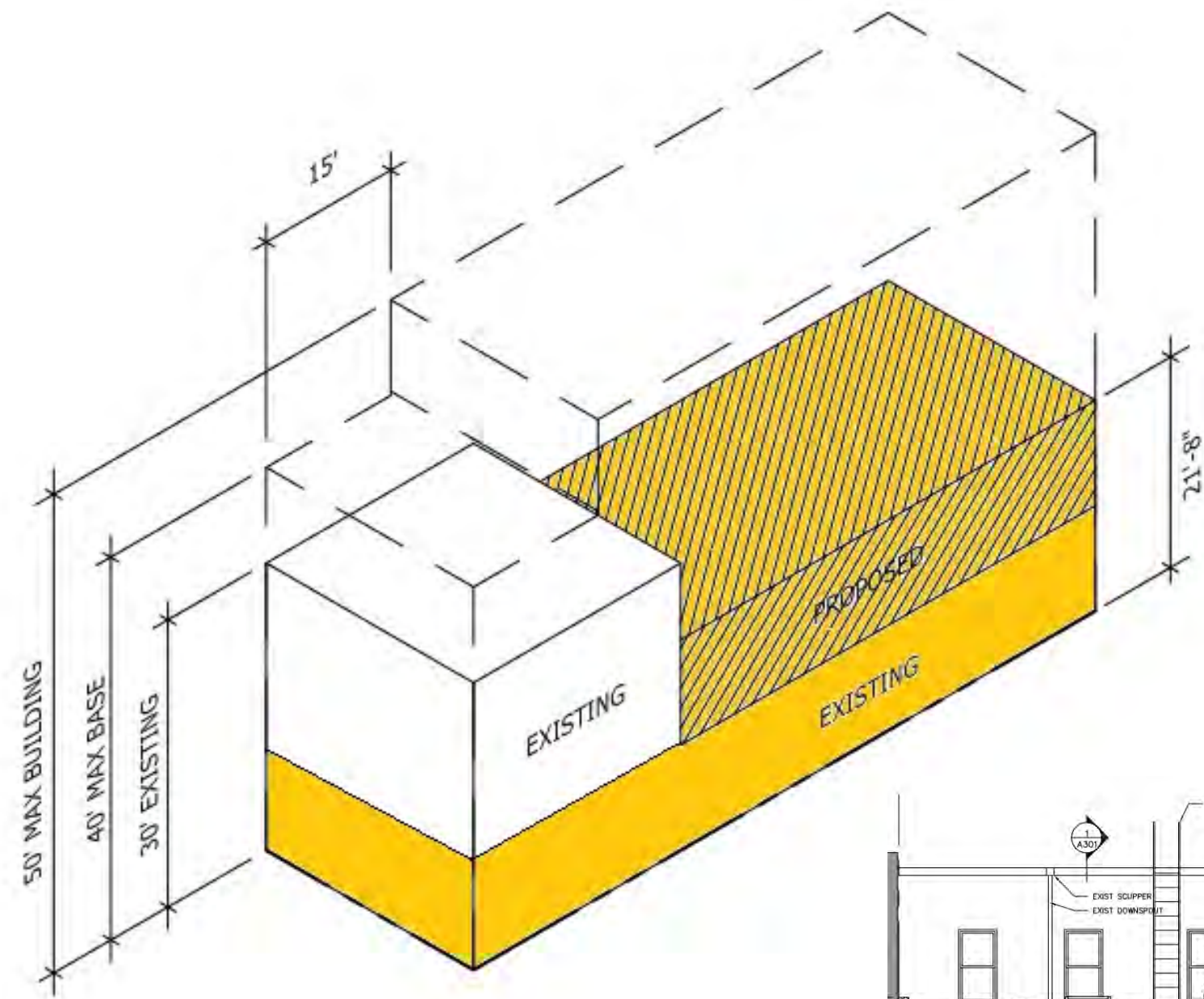
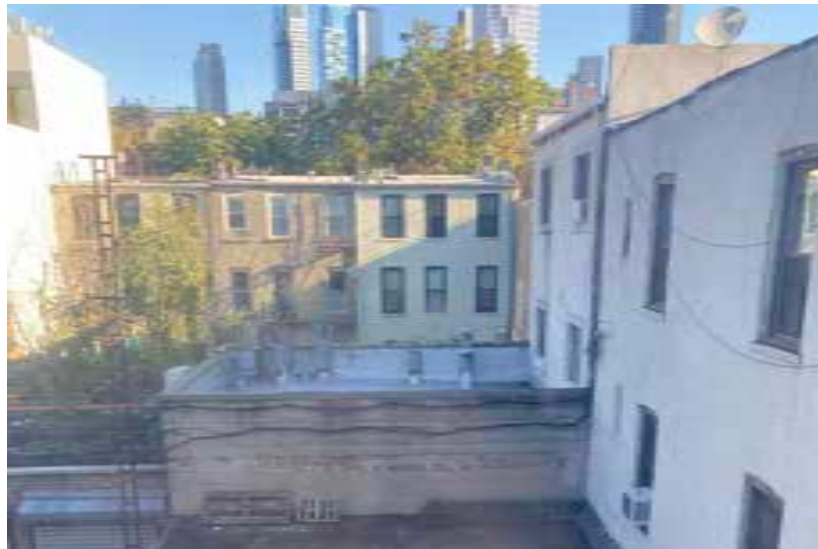
5 accessory parking spots (for 1 apartment) in  
Downtown Brooklyn.....less then a block form Subway





# PROJECT BRIEF

- Maximize building square foot per zoning:
- Lot Size: 25' x 75'
- Maximum FAR: 2.00
- Current use 0.77
- Zone: R6B – C2-4 Overlay
- Maximize daylight
- Minimize carbon emissions



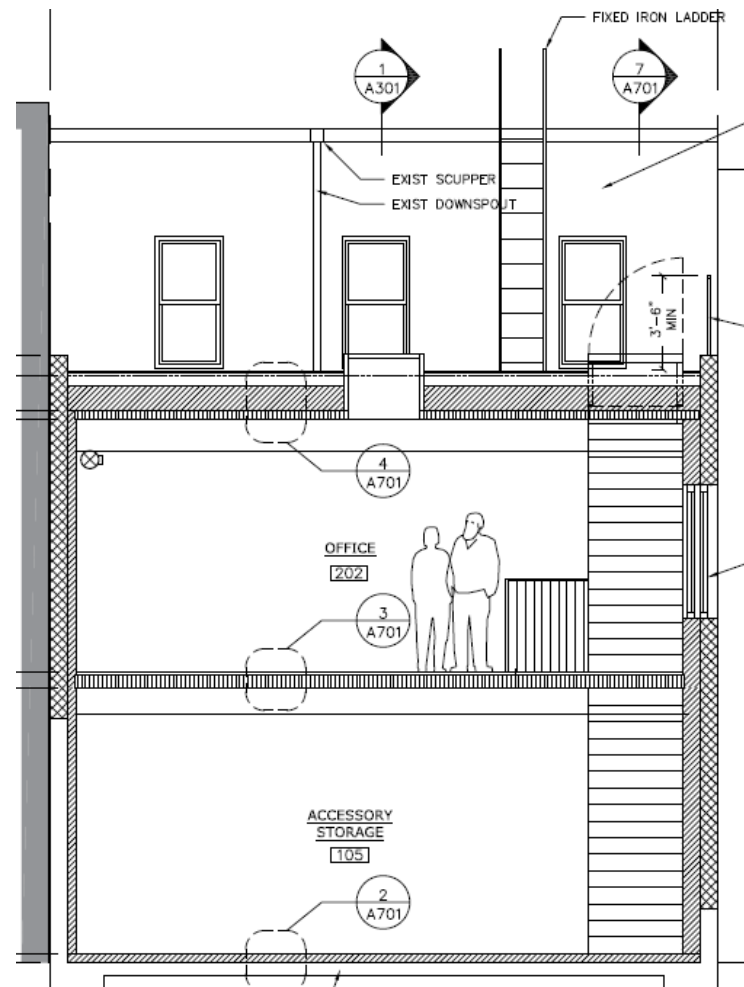
Ryan Enschede Architect



# PROJECT BRIEF

WARREN ST

- Reuse as much material as possible to save embodied carbon emissions
- Foam free Passive House





# SITE COMPLICATIONS

WARREN ST

- CLT priced out 2-3x more than NLT
- Existing masonry “uneven”
- CLT would have to be cut on site
- Logistics required 2 crane mobilizations for full day operation (\$10k + each)
- Steel deck + concrete would be conventional – but much higher carbon – and require pumping of concrete to second floor + roof





# SITE SOLUTION

WARREN ST

- Nail-laminated timber (NLT)
- 2x6 – 640x – 12ft
- 2x4 520x – 12ft

Brought in through garage door

Material lift for Glue-laminated timber (GLT)

1600 lbs – 18" x 8.5" x 25'

No cranes required!

GC solutions

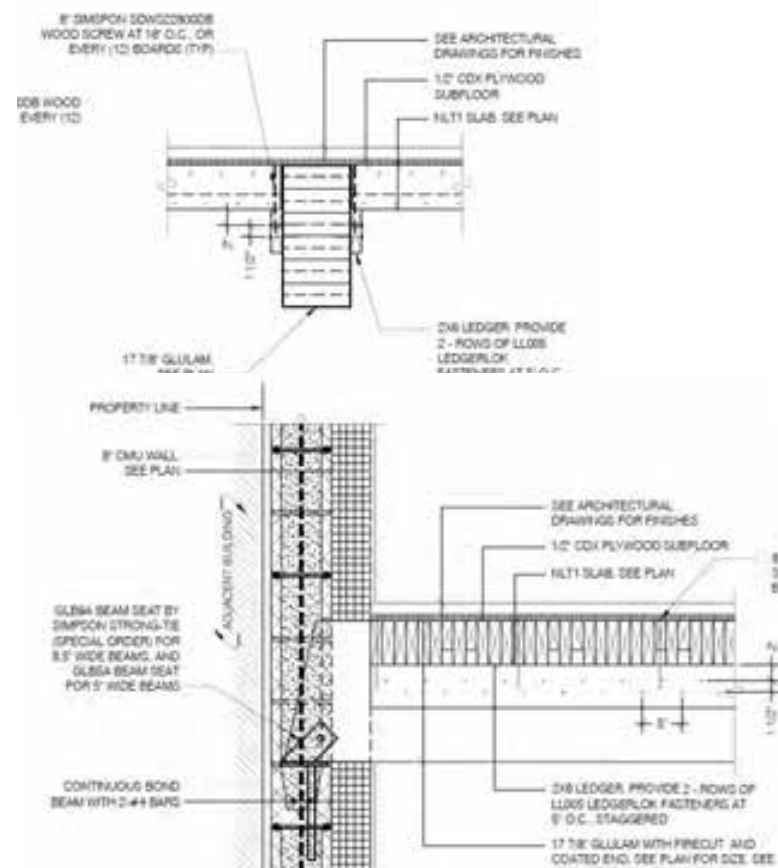
Glulams cut to length with a chain saw on site





# NLT

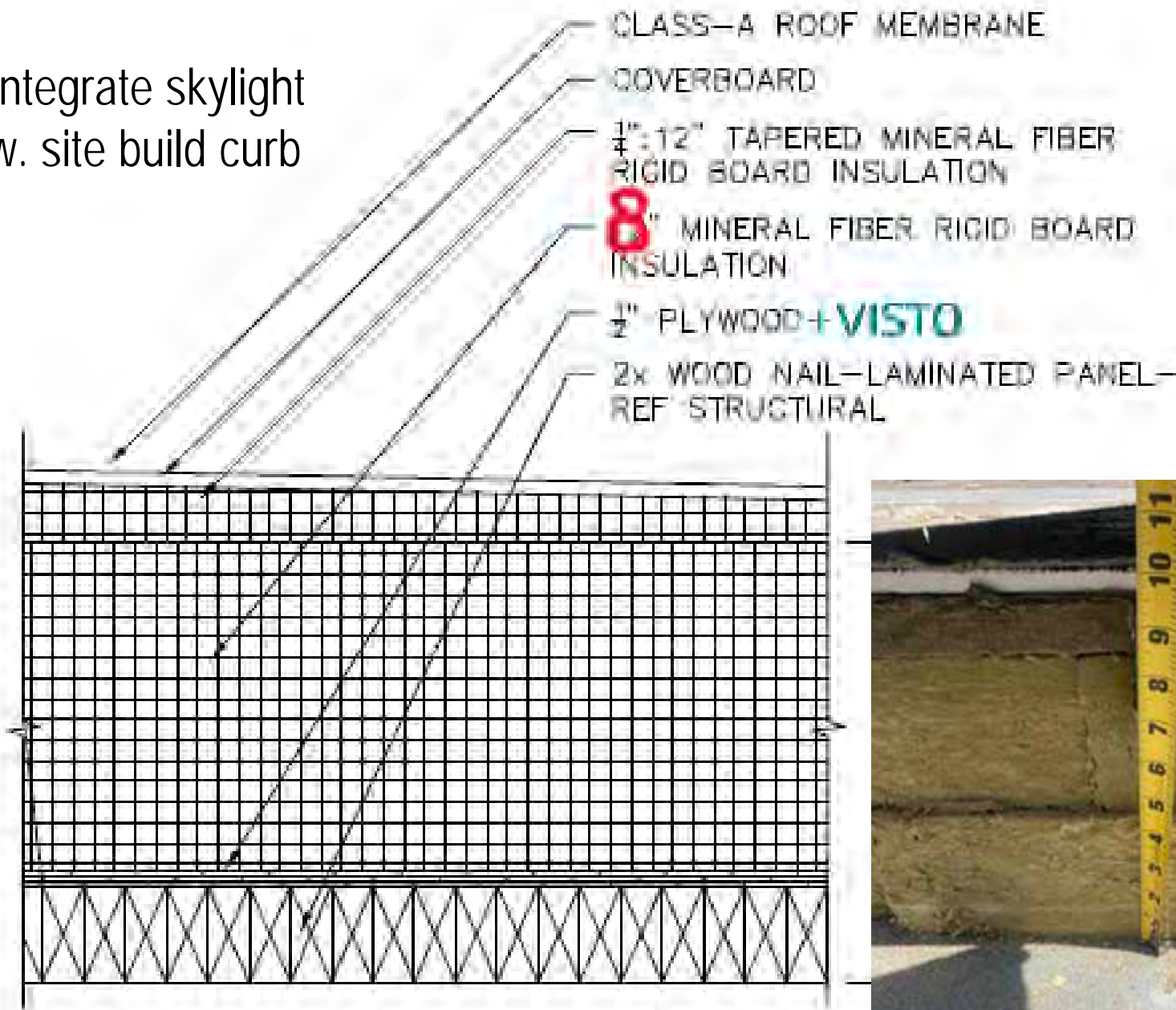
- 2x6 ledgers with 5" self tapping large head screw
- 2x6 floor panels
- 2x4 roof panels
- 12ft spans/bays – easy to confirm to existing (site) conditions (walls not straight everywhere)
- GC used clamps to keep 2x's straight



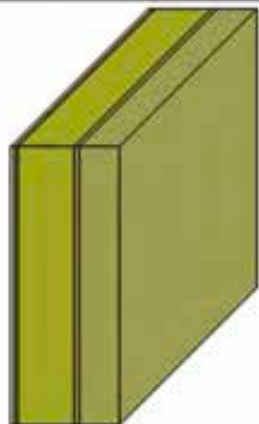


ROOF INSULATION – R43.3 – NO FOAM  
Tapered mineral wool.....

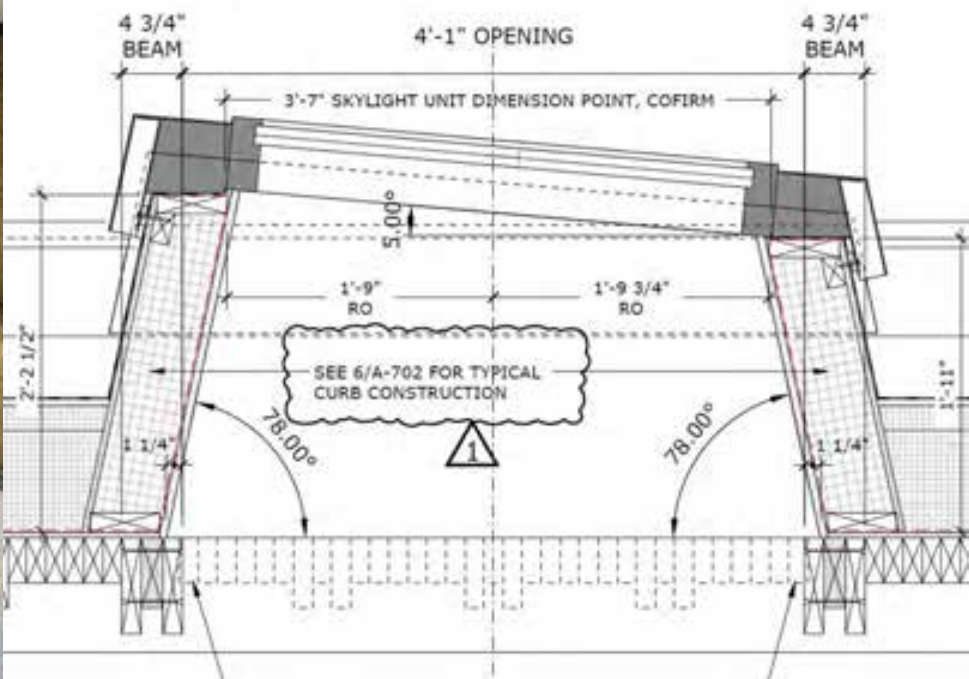
Integrate skylight  
w. site build curb



Homogenous layers  
Thermal resistance: 43.402 hr ft² °F/Btu (without Rsi, Rse)  
Heat transfer coefficient (U-value): 0.023 Btu/hr ft² °F  
Thickness: 15.25 in



Nr.	Matenal/Layer (from outside to inside)	ρ [lb/ft³]	c [Btu/lb°F]	λ [Btu/hr ft °F]	Thickness [in]	Color
1	DensElement™ Barrier System	49.76	0.2	0.1143	0.5	
2	Roxul TopRock DD			0.0198	0.5	
3	Rockwool ComfortBoard 80 -Derated	4.06	0.2	0.0214	8	
4	Plywood (USA)	29.34	0.45	0.0485	0.75	
5	Eastern White Pine	28.72	0.45	0.0537	5.5	





# NLT PROTECTION – SELF DRYING ROOF

WARREN ST

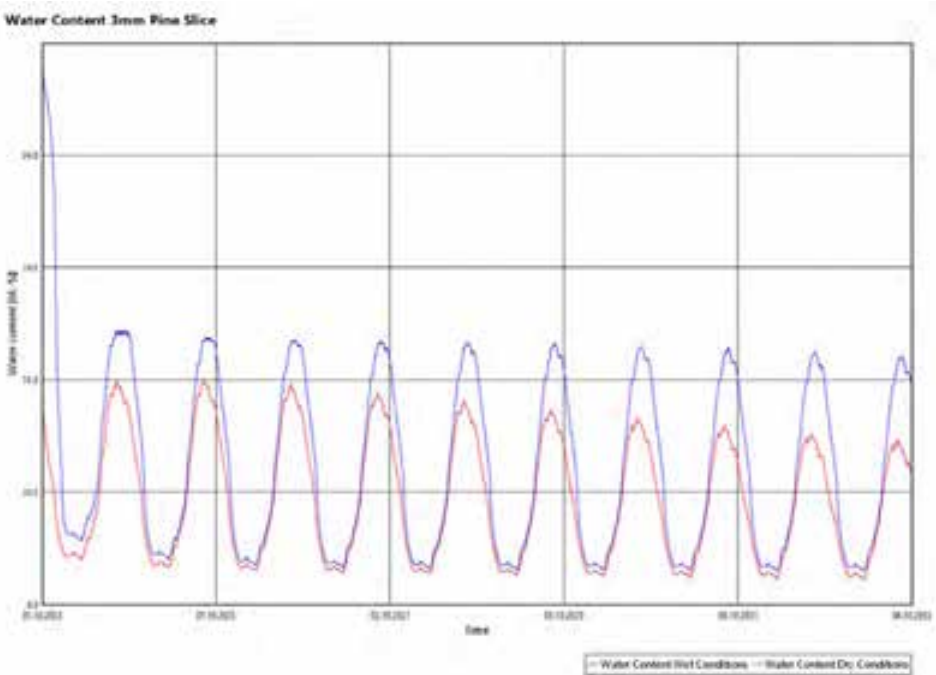
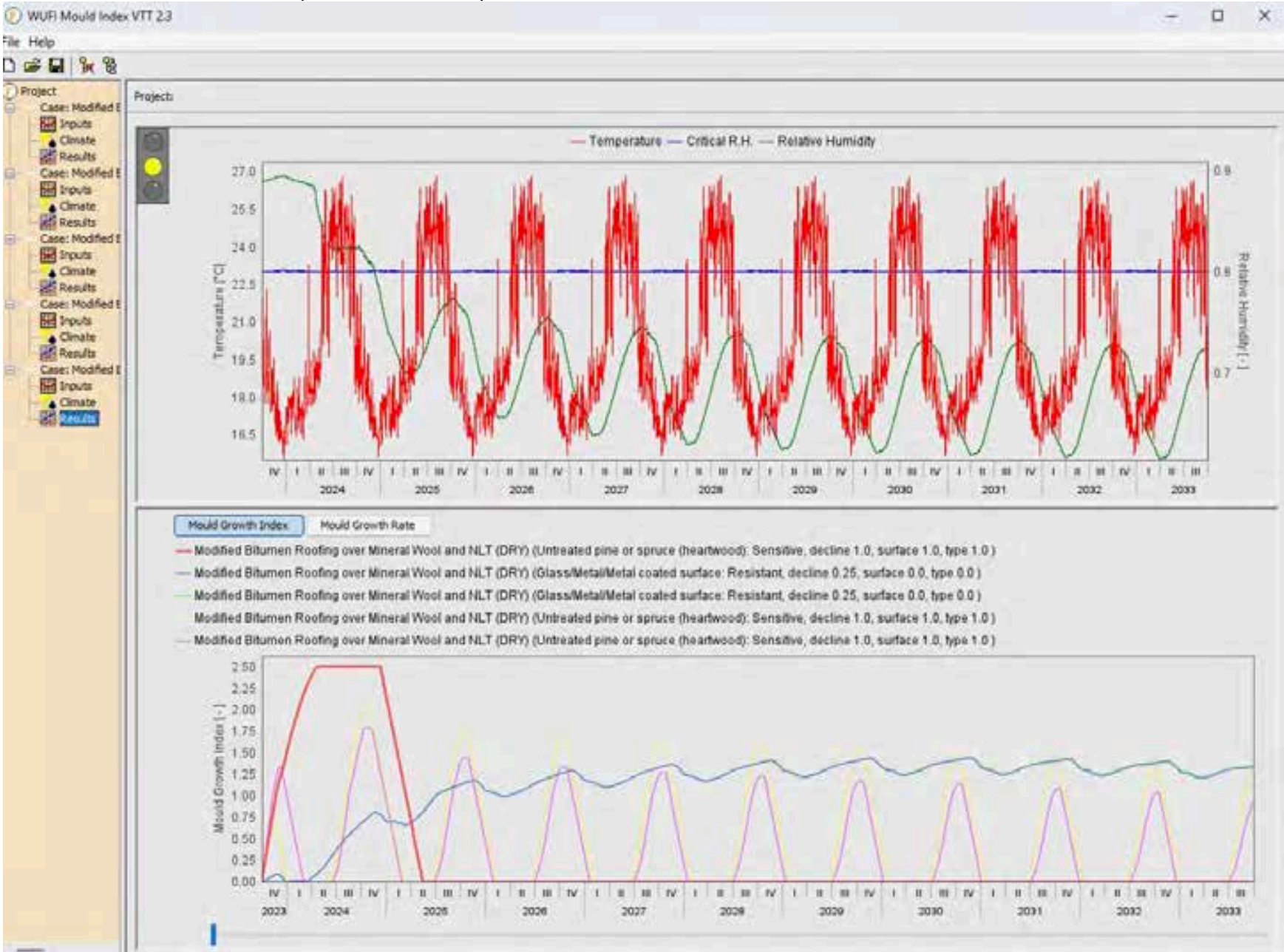


Doug Fir <19M% when delivered (as code requires) – it was 15M%  
Protection with transparent membrane – semi vapor permeable – PROTECT  
keep dry from rain and allows drying to 12M% in few months



# NLT PROTECTION – SELF DRYING ROOF

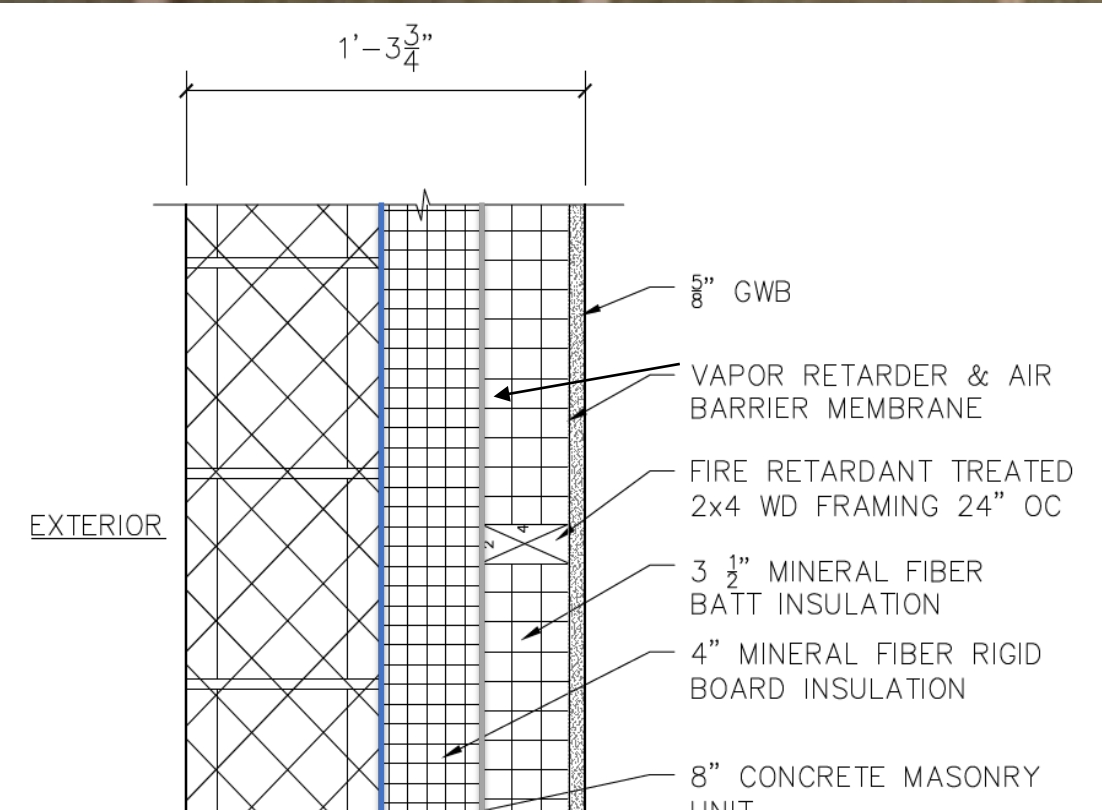
## WUFI VALIDATION (FOR PHIUS)



*It dries every year – but essential to start with <19M% wood PE to sign of on suitability as light is yellow (not green).*

INSULATING masonry on interior for Passive House

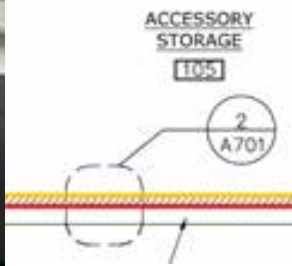
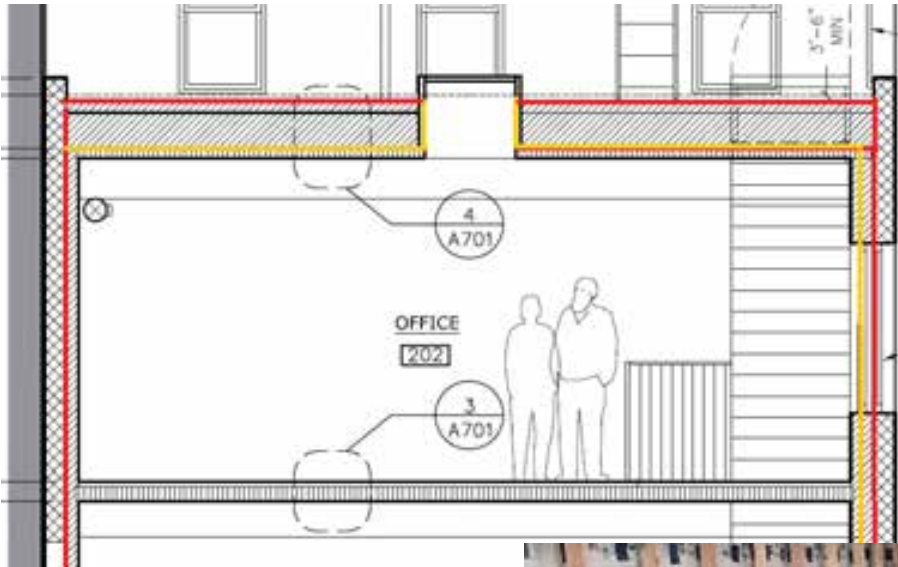
WARREN ST



Description of building assembly				Assembly no.			
Masonry wall - interior insulation Warren st				02ud			
ntation of building assembly (or R <sub>si</sub> )				2-Wall		Interior insulation?	x
Adjacent to (or R <sub>se</sub> )				1-Outdoor air		U-value supplement [W/(m²K)]	
Area section 1	λ[W/(mK)]	Area section	λ[W/(mK)]	Area section	λ[W/(mK)]	Thickness [mm]	Inches
CMU	0.900'					194	7-5/8"
Mineral wool board w Smart vapor retarder	0.034					102	4"
Mineral wool batt	0.034	Wood Stud	0.14			89	3.5"
GWB	0.170'					16	5/8"
Percentage of sec. 1:	91%	ge of sec. 2:	9.40%	ge of sec. 3:			
Heat transmission resistance coefficients				Total thickness [cm]:		40	15.75"
Interior R <sub>si</sub> :	0.13	m²K/W		U-value [W/(m²K)]:		0.177	R-32
Exterior R <sub>se</sub> :	0.04	m²K/W					
credit: BLDGTYP							



WINDTIGHT – protect the masonry  
keep the insulation dry



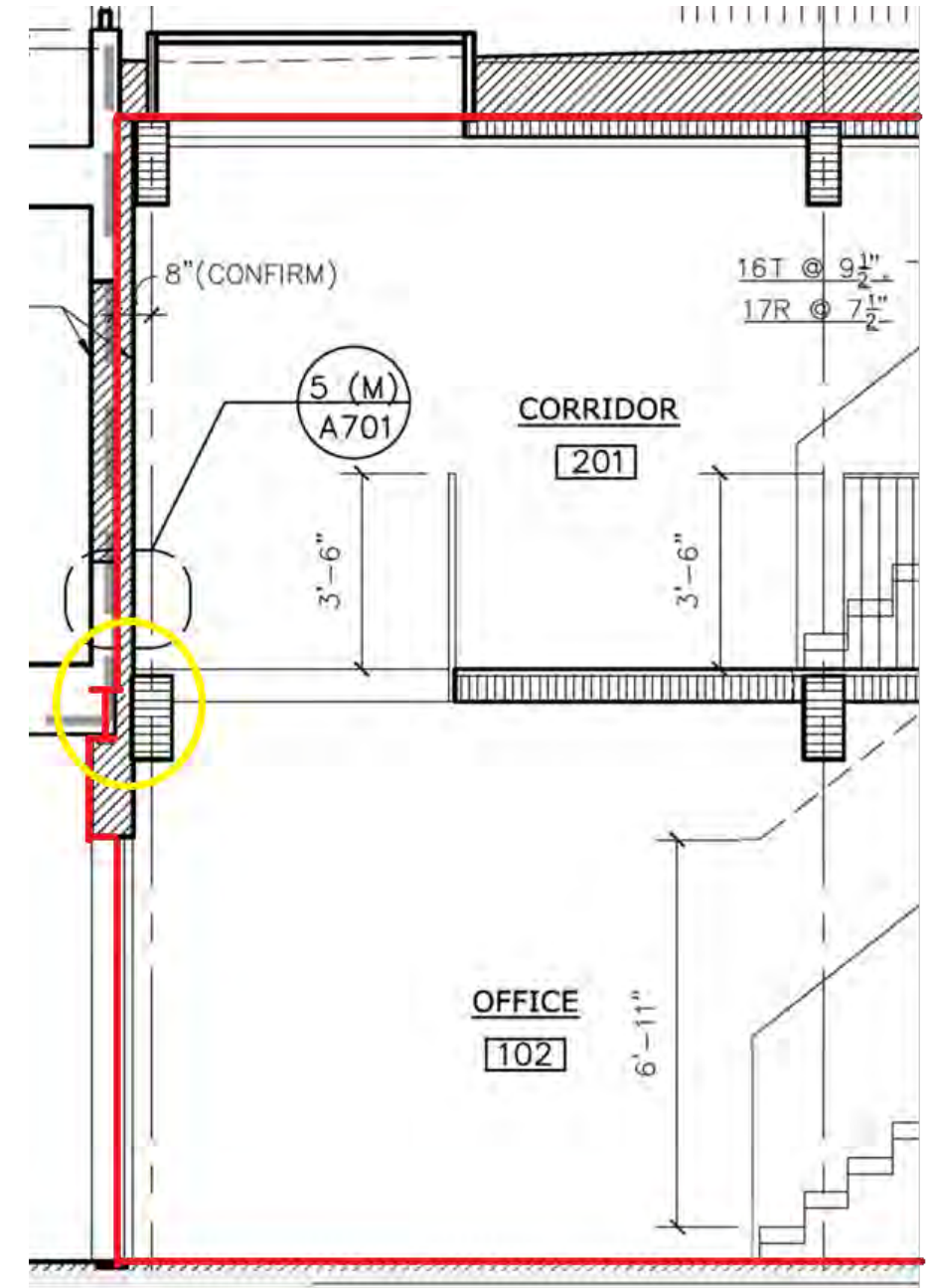
Floor airbarrier – PE sheet over existing concrete + 2.5" Rockboard 110 (R9)  
Wall – windtight with liquid applied (white) coating – taped to glulams only –  
Roof – self adhered membrane (connected to liquid coating)





# AIRTIGHTNESS

WARREN ST



Complications in renovations – diligence, commitment and planning go hand in hand!  
Old meets new – especially trick at connection to apartment/existing rear wall + new floor/roof



# AIRTIGHTNESS – 0.3 ACH50 (prelim)

WARREN ST



We know our sliding door that replaced the plywood will cause a small amount of leakage.

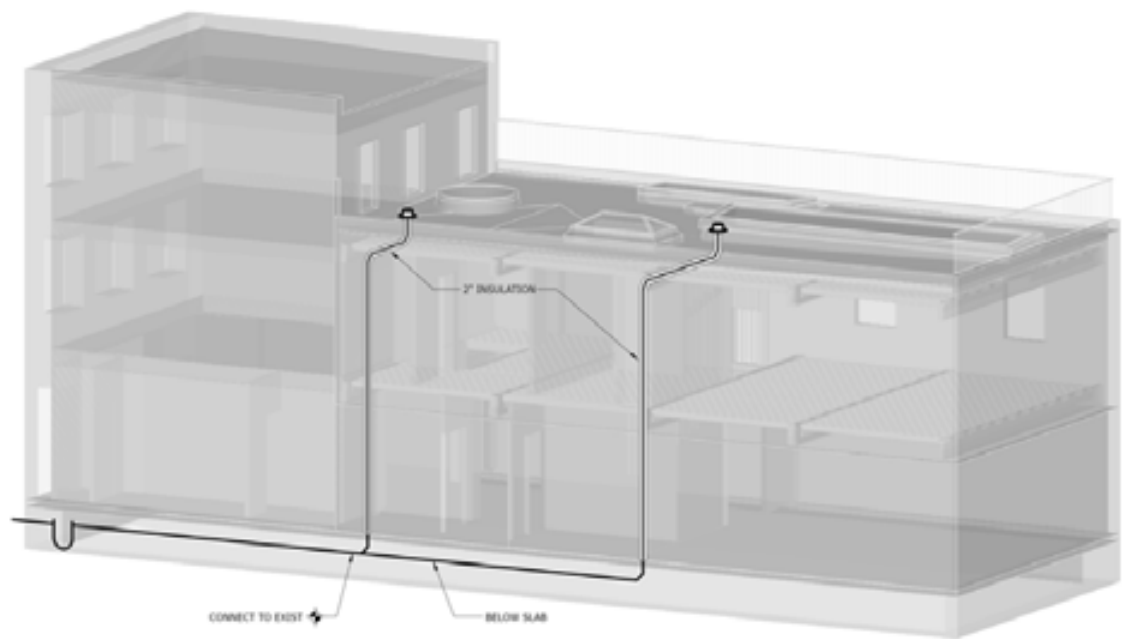





# FOAM FREE PASSIVE HOUSE – PHI - PHPP

WARREN ST

Specific building characteristics with reference to the treated floor area							
	Treated floor area m²	183.6			Criteria	Alternative criteria	Fullfilled? <sup>2</sup>
Space heating	Heating demand kWh/(m²a)	12	≤		15	-	Yes
	Heating load W/m²	10	≤		-	10	
Space cooling	Cooling & dehum. demand kWh/(m²a)	14	≤		16		Yes
	Frequency of overheating (> 25 °C) %	-	≤		-		-
	Frequency of excessively high humidity (> 12 g/kg) %	0	≤		10		Yes
Airtightness	Pressurisation test result n <sub>50</sub> 1/h	0.3	≤		0.6		Yes

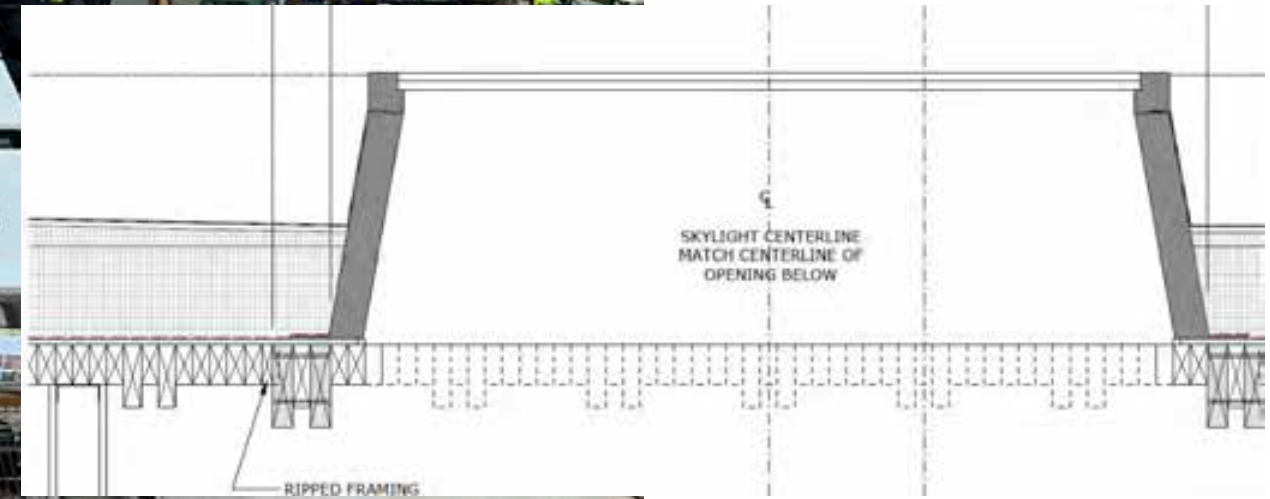
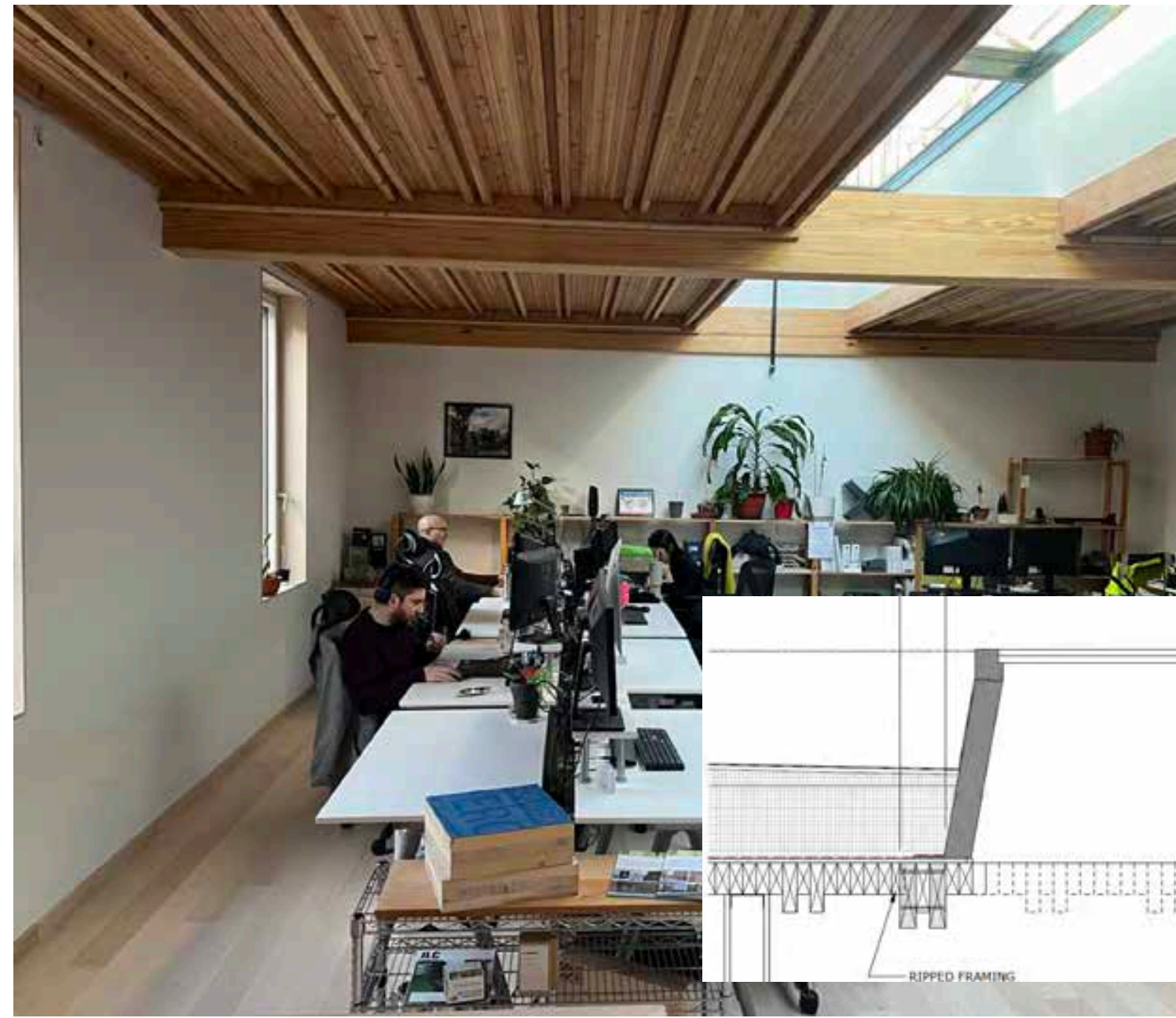
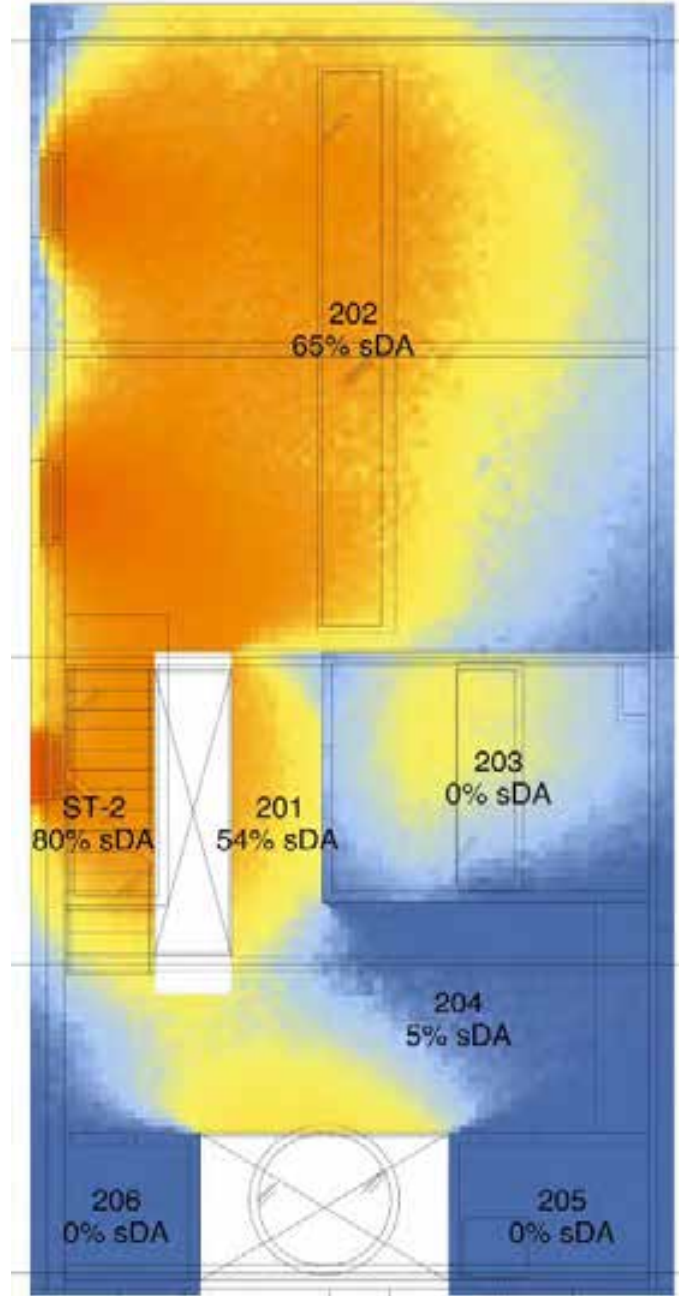


WUFI® Passive Checklist			Certifier Comments	
Project	Data		Submitter Name:	John Muselli
			CPHC Name:	Please confirm
			CPHC Phase ID:	-
			Secondary CPHC Name:	If none, please reply 'n/a'
	Secondary CPHC Phase ID:		-	
	Verifier Name:		Please confirm & provide a letter of intent for this project	
	Verifier Phase ID:		-	
	Geoplat:		Please confirm project address	
Building	Project Address:	369 Warren Street		
	City:	Brooklyn		
	State:	New York		
	Zip Code:	11201		
General	Calculations	Certificate Criteria:	OK, Phased 2020-2021	
		Additional notes from Reviewer:	Thank you for your submission! Please be sure to address all highlighted comments for the next round of review.  Be sure not to delete any spreadsheet files from previous rounds of review unless advised to do so. Instead, please move those files to the archive folder available or leave for the reviewer to access.	
		Use WUFI month mean shading factors:	OK, checked	
		Case Reviewed:	Case 1: 369 Warren	
	Version of WUFI Reviewed in:		WUFI 1.10.1 is now available for download. With this new version, project teams may now enter the most recent certification levels for their projects in WUFI (Phase CO2E & 2020-2021).	
	Heating Demand:	2.52		
	Cooling Demand:	8.43		
	Heating Load:	4.66		
Report: data & results	Current WUFI Results	Cooling Load:	3.12	
		Source Energy:	0	
		Sig Energy:	-1.22	

PHIUS Certification

# DAYLIGHT AUTONOMY – THERMAL BRIDGE FREE SKYLIGHT INSTALLS

WARREN ST



500 lux (Source: bldgtyp)

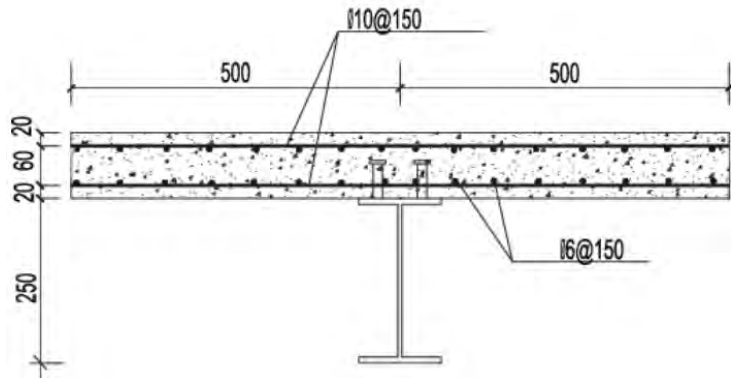
4:32PM – March 7<sup>th</sup>

Triple pane skylights with insulated curbs (only foam in the building) –  $U_g: 0.12$  – SHGC 30%

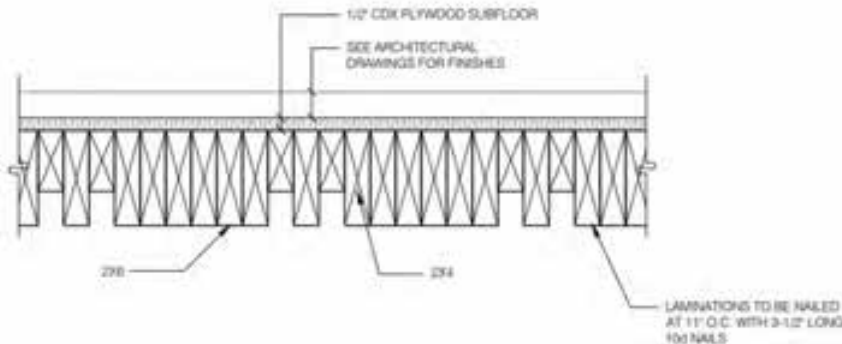


CARBON ACCOUNTING – CONCRETE VS NLT

BEAM BUILDERS FOR CLIMATE ACTION		REVIEW PROJECT MATERIALS		144,927	144,927	REVIEW PROJECT MATERIALS		60,099	60,099
SECTION	CATEGORY	MATERIAL	NET EMISSIONS (kg CO <sub>2</sub> e)	CARBON EMISSIONS (kg CO <sub>2</sub> e)		MATERIAL	NET EMISSIONS (kg CO <sub>2</sub> e)	CARBON EMISSIONS (kg CO <sub>2</sub> e)	
Footings & Slabs	CONTINUOUS CONCRETE FOOTINGS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	2,083	2,083		Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	456	456	
Footings & Slabs	CONCRETE COLUMN FOOTINGS, PADS & PIERS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	7,190	7,190		Rebar - Concrete Reinforcing Steel Institute [Industry Avg   N.America] / #3	15	15	
Footings & Slabs	CONCRETE SLABS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	10,741	10,741		Helical pier / Generic / 3" Nominal Pipe, 3.5 x 3/16" (89 x 5.5 mm), 10" Helix, Sched 40 Galvanized steel [Industry Avg]	1,128	1,128	
Footings & Slabs	REBAR FOR CONTINUOUS FOOTINGS	Rebar / Concrete Reinforcing Steel Institute [Industry Avg   N.America] / #3	59	59		Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	865	865	
Footings & Slabs	REINFORCING MESH FOR SLAB	Welded wire mesh / Serfas / 6" x 6" x 6/6g / Norway	102	102		Glued Laminated Timber (Glulam) / AWC & CWC [Industry Avg   US & CA]	617	617	
Footings & Slabs	SUB-SLAB INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	7,762	7,762		Wood / SPF / 2x4 Lumber / AWC & CWC [Industry Avg   US & CA]	163	163	
Structural Elements	STRUCTURAL STEEL – WIDE FLANGE BEAMS	Structural Steel / Wide Flange / W360x57 (US W14x38) / AISC [Industry Avg   US]	4,985	4,985		Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg   N.America]	629	629	
Exterior Walls	LIGHT STEEL FRAME WALLS	Steel studs - Non-loadbearing / Scafco / 362VS125-18, 20EQ gauge	913	913		Mineral wool batt / Rockwool / ComfortBatt R24 (5.5") / R 4.4/inch	642	642	
Exterior Walls	STRUCTURAL SHEATHING	Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg   N.America]	629	629		Mineral wool board / Rockwool / Rockboard 60 / R 4.3/inch	1,118	1,118	
Exterior Walls	CAVITY INSULATION	Spray polyurethane foam - Closed Cell (HFC gas) / R 6.6/inch / SPFA [Industry Avg   US & CA]	10,631	10,631		CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg   CA]	25,889	25,889	
Exterior Walls	CONCRETE MASONRY UNIT (CMU) WALLS	CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg   CA]	25,889	25,889		Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg   US & CA]	24,065	24,065	
Exterior Walls	CONCRETE FILL FOR CMU WALL	Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg   US & CA]	48,427	48,427		Dowel Laminated Timber / StructureCraft / DowelLam / 3-1/2"	239	239	
Ceilings	CEILING FINISHES	Drywall 5/8" Type X / Gypsum Association [Industry Avg   US & CA]	608	608		SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931	
Roof	WATERPROOFING MEMBRANE	SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931		Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	3,340	3,340	
Roof	CONTINUOUS ROOF INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	23,975	23,975					





20,014 kg CO<sub>2</sub>e Concrete  
4,985 kg CO<sub>2</sub>e Steel



1,599 kg CO<sub>2</sub>e NLT  
617 kg CO<sub>2</sub>e Glulam  
No carbon storage included, only emissions

# CASE STUDY – INSULATION MATTERS

WARREN ST

 		REVIEW PROJECT MATERIALS		144,927	144,927	REVIEW PROJECT MATERIALS		60,099	60,099
SECTION	CATEGORY	MATERIAL	NET EMISSIONS (kg CO <sub>2</sub> e)	CARBON EMISSIONS (kg CO <sub>2</sub> e)		MATERIAL	NET EMISSIONS (kg CO <sub>2</sub> e)	CARBON EMISSIONS (kg CO <sub>2</sub> e)	
Footings & Slabs	CONTINUOUS CONCRETE FOOTINGS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	2,083	2,083		Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	456	456	
Footings & Slabs	CONCRETE COLUMN FOOTINGS, PADS & PIERS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	7,190	7,190		Rebar / Concrete Reinforcing Steel Institute [Industry Avg   N.America] / #3	15	15	
Footings & Slabs	CONCRETE SLABS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg   US & CA]	10,741	10,741		Helical pier / Generic / 3" Nominal Pipe, 3.5 x 3/16" (89 x 5.5 mm), 10" Helix, Sched 40 Galvanized steel [Industry Avg]	1,128	1,128	
Footings & Slabs	REBAR FOR CONTINUOUS FOOTINGS	Rebar / Concrete Reinforcing Steel Institute [Industry Avg   N.America] / #3	59	59		Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	865	865	
Footings & Slabs	REINFORCING MESH FOR SLAB	Welded wire mesh / Serfas / 6" x 6" x 6/6g / Norway	102	102		Glued Laminated Timber (Glulam) / CWC & CWC [Industry Avg   US & CA]	617	617	
Footings & Slabs	SUB-SLAB INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	7,762	7,762		Wood / SPF / 2x4 Lumber / NWC 2.5 GWP [Industry Avg   US & CA]	163	163	
Structural Elements	STRUCTURAL STEEL – WIDE FLANGE BEAMS	Structural Steel / Wide Flange / W360x57 (US W14x38) / AISC [Industry Avg   US]	4,985	4,985		Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg   N.America]	629	629	
Exterior Walls	LIGHT STEEL FRAME WALLS	Steel studs - Non-loadbearing / Scafco / 362VS125-18, 20EQ gauge	913	913		Mineral wool batt / Rockwool / ComfortBatt R24 (5.5") / R 4.4/inch	642	642	
Exterior Walls	STRUCTURAL SHEATHING	Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg   N.America]	629	629		Mineral wool board / Rockwool / Rockboard 60 / R 4.3/inch	1,118	1,118	
Exterior Walls	CAVITY INSULATION	Spray polyurethane foam - Closed Cell (HFC gas) / R 6.6/inch / SPFA [Industry Avg   US & CA]	10,631	10,631		CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg   CA]	25,889	25,889	
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Exterior Walls	CONCRETE FILL FOR CMU WALL	Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg   US & CA]	48,427	48,427		Dowel Laminated Timber / StructureCraft / DowelLam / 3-1/2"	239	239	
Ceilings	CEILING FINISHES	Drywall 5/8" Type X / Gypsum Association [Industry Avg   US & CA]	608	608		SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931	
Roof	WATERPROOFING MEMBRANE	SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931		Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	3,340	3,340	
Roof	CONTINUOUS ROOF INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	23,975	23,975					



40,000 kg CO<sub>2</sub>e



5,865 kg CO<sub>2</sub>e



# 340+ DIXWELL



Client: Beulah Land Development Corporation, Spiritos Properties, HELP Development Corporation

Architect: SSA + GOA

Lot Size: 40,600 SF

Zoning: BA

Building Size: 4 stories / 86,805 SF

Code: 2018 Connecticut Building Code

Energy: 181 kW PV Array (30% Building Usage)

Mass Timber Supplier: Binderholz

Units: 69 (80% Affordable, 20% Market Rate)

Construction Type: Type V-A

Exterior Facades: CLT + Exterior Insulation + Fiber Cement Rainscreen

Concrete Use: Cast in place foundation + parking deck

Floor Assembly: Acoustic Mat + Gypcrete

Blower Door Target: 0.30 CFM50 / ft<sup>2</sup>

Blower Door Tests: 0.21 CFM50 / ft<sup>2</sup> (average)

PHIUS: Pre-certified

Exterior Glazing: Alpen uPVC 3x Glazed

Sprinkled: Fully

Occupancy: April 2025



SITE CONTEXT



316 DIXWELL

340 DIXWELL

BEULAH HEIGHTS

SITE CONTEXT



# SITE CONTEXT

340+ DIXWELL



# LEVEL 01

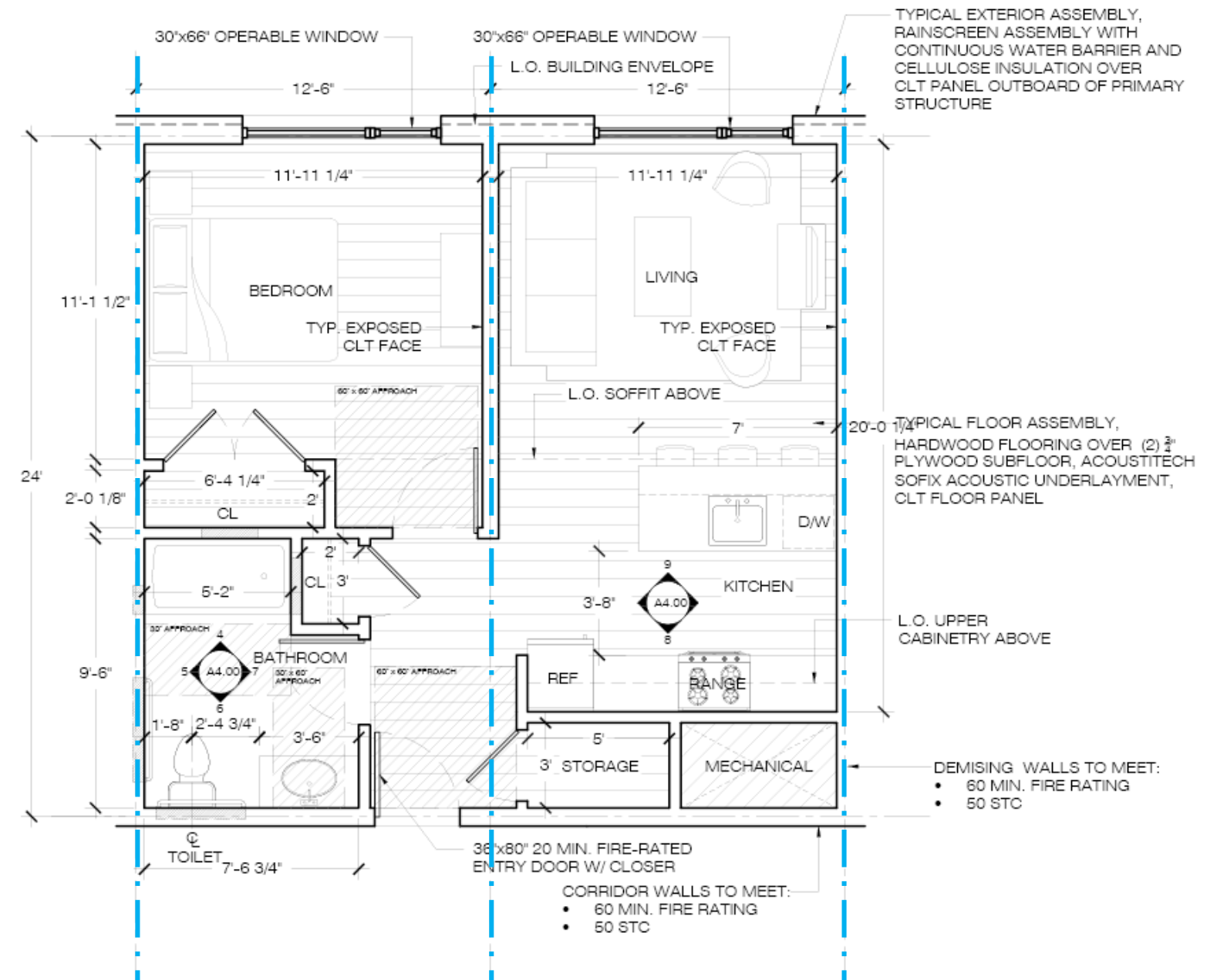
340+ DIXWELL





# 1 BR PLAN

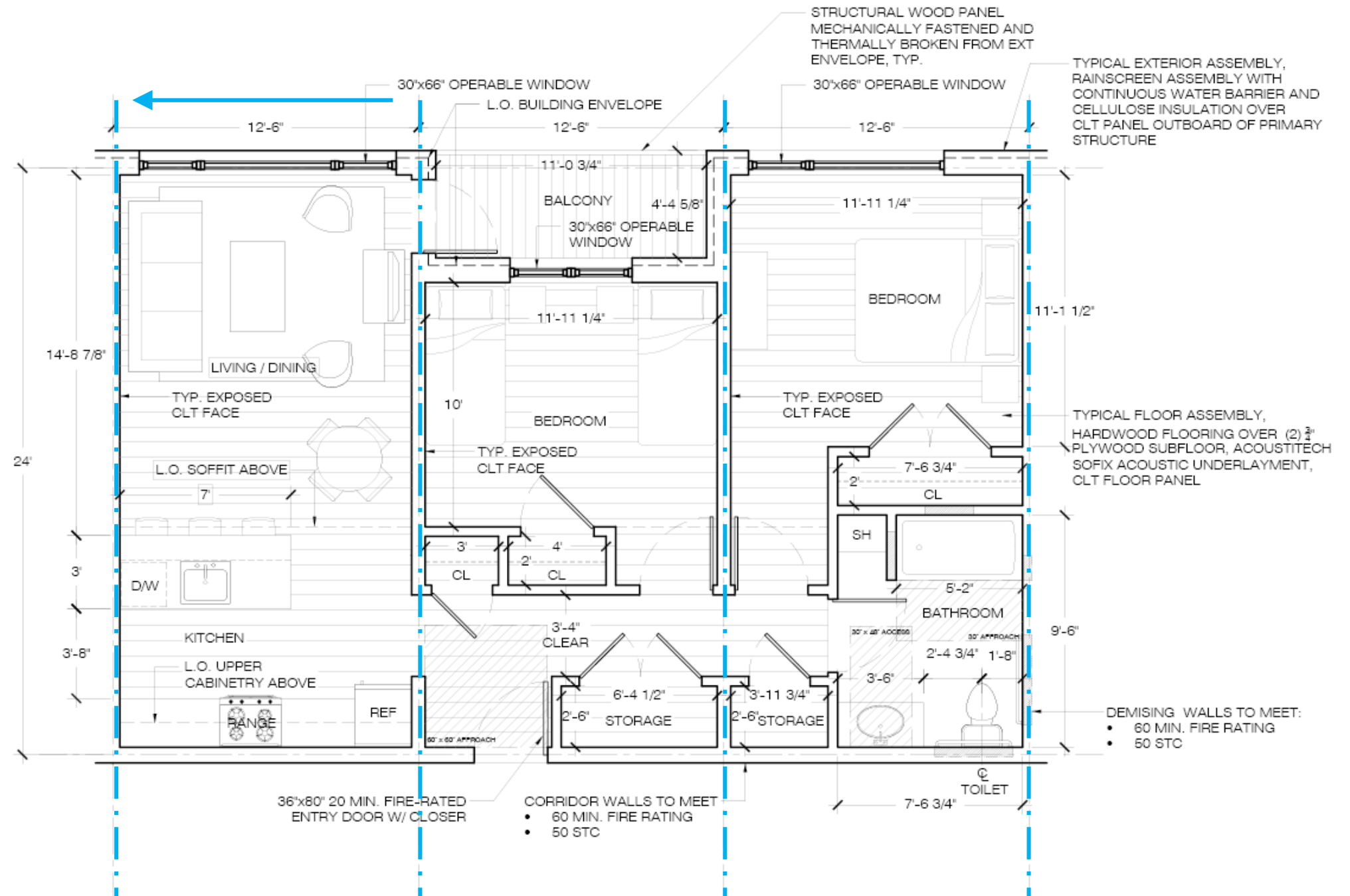
340+ DIXWELL



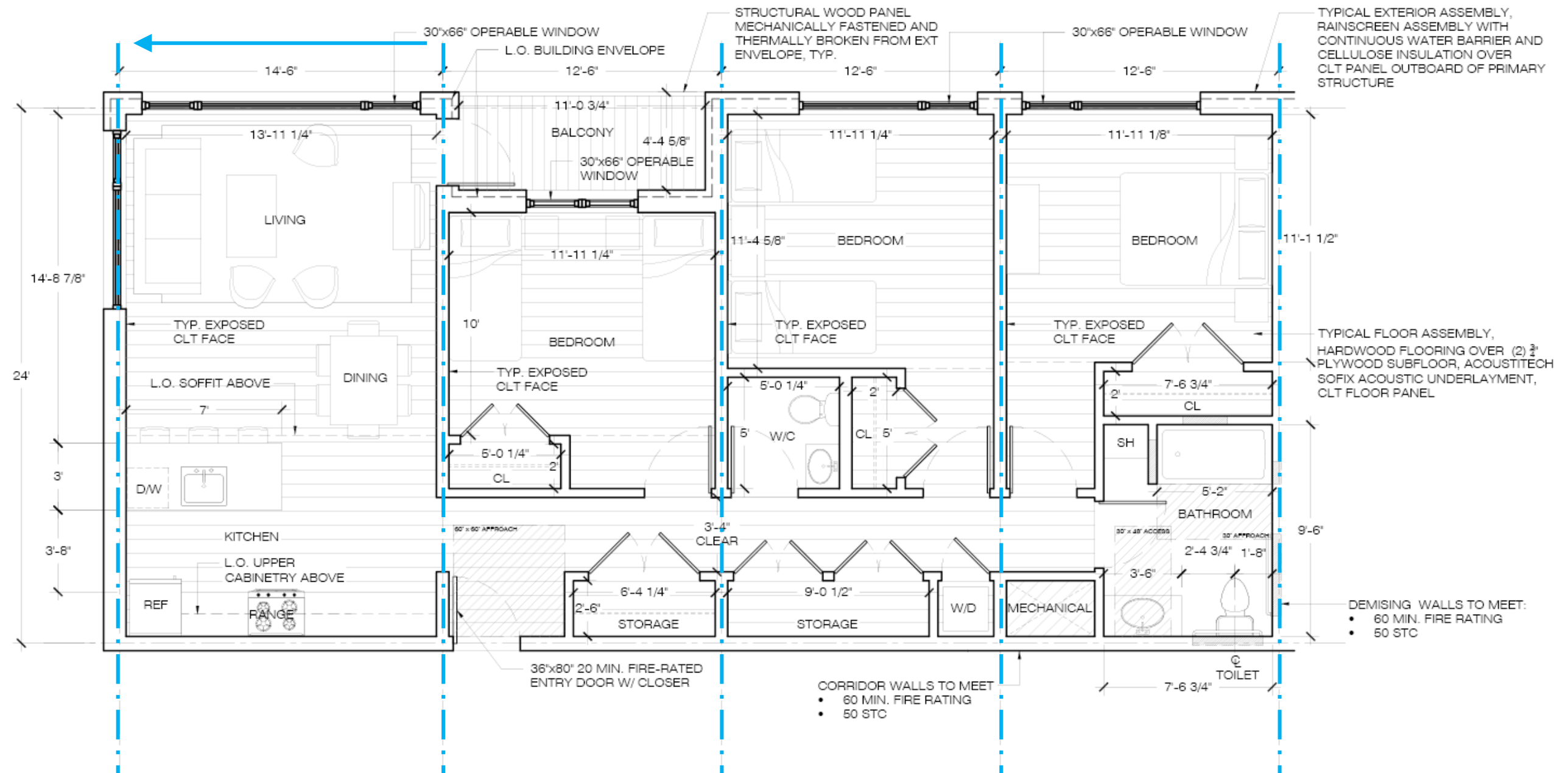


# 2 BR PLAN

340+ DIXWELL



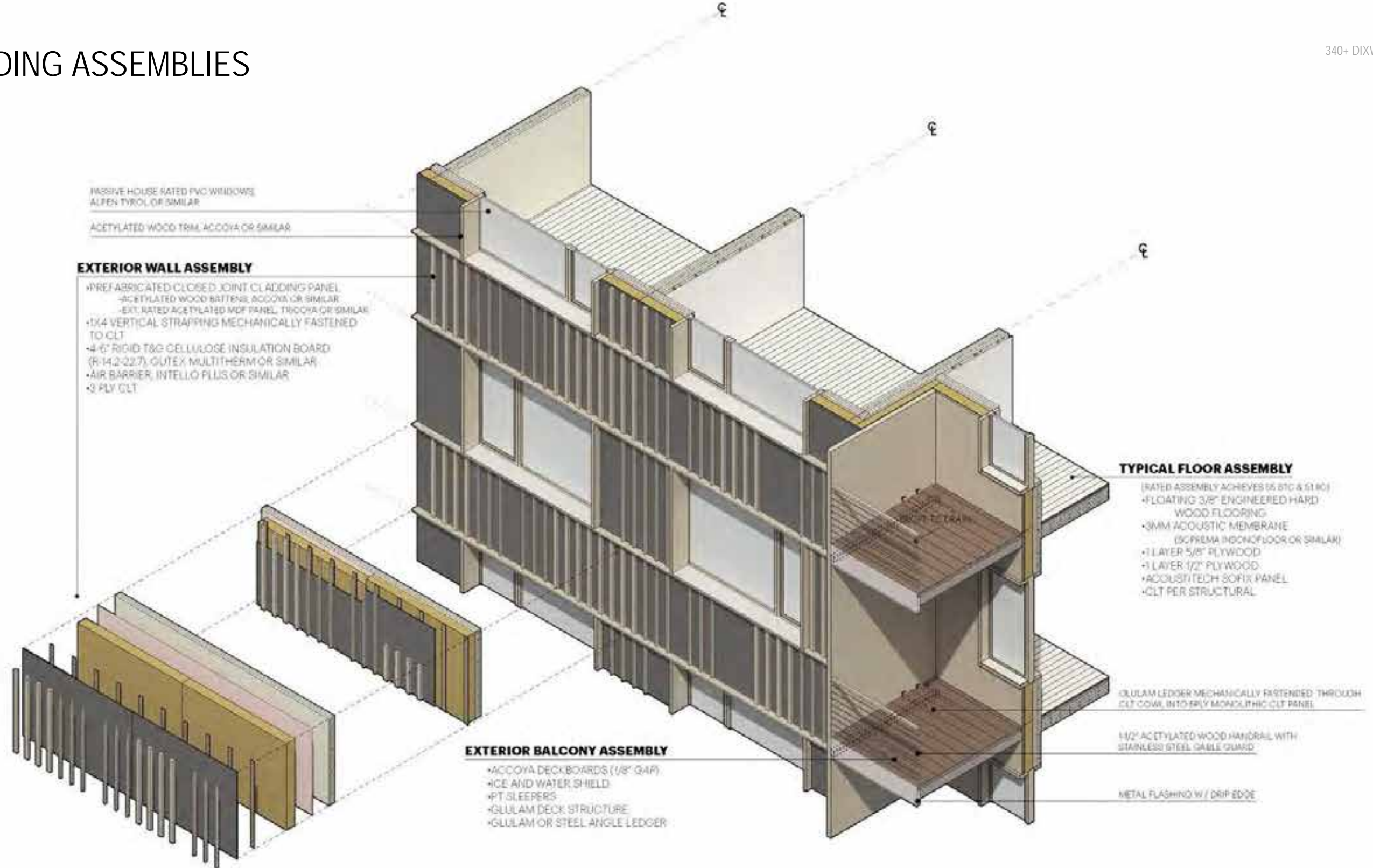
## 3 BR PLAN



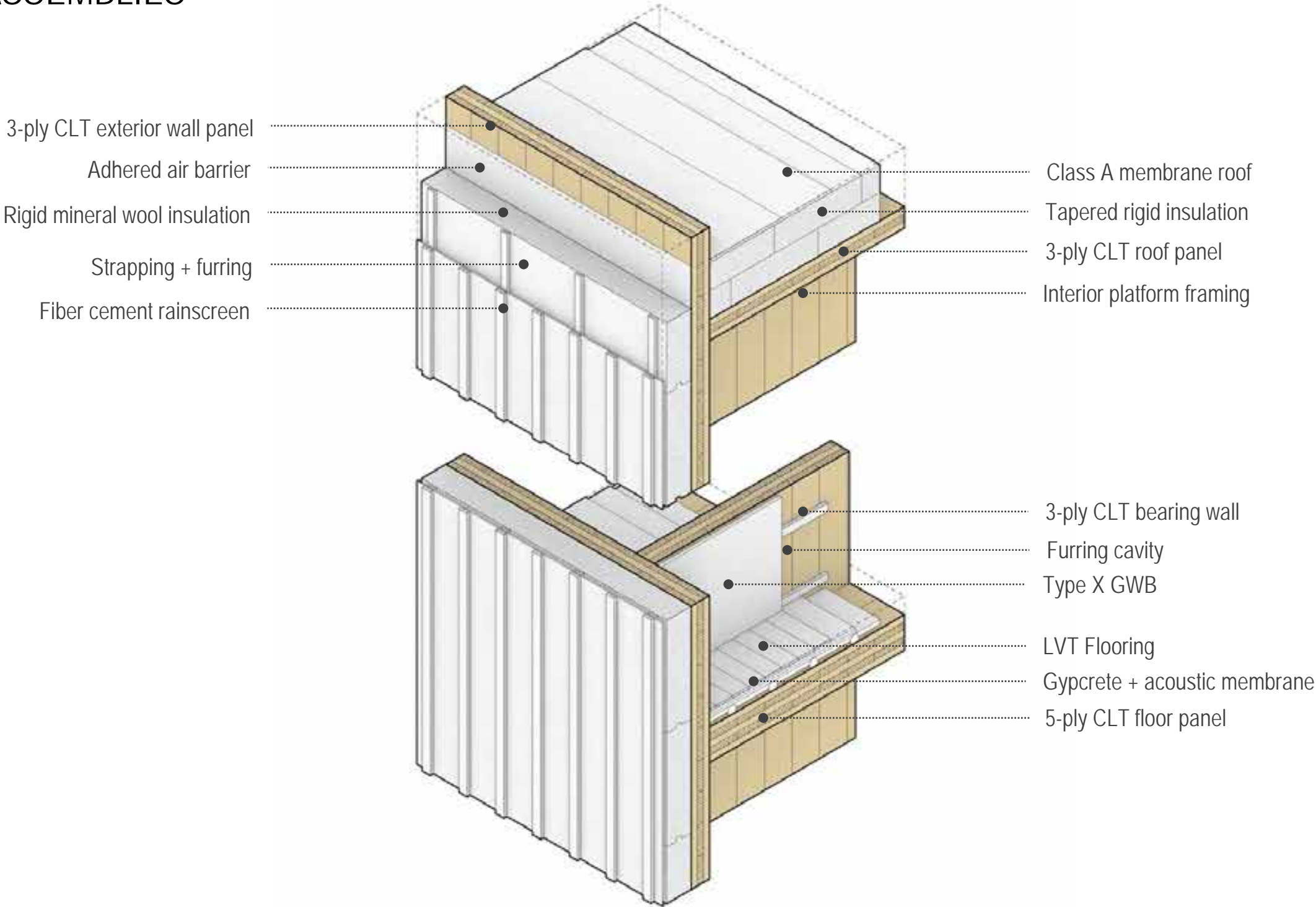


# BUILDING ASSEMBLIES

340+ DIXWELL



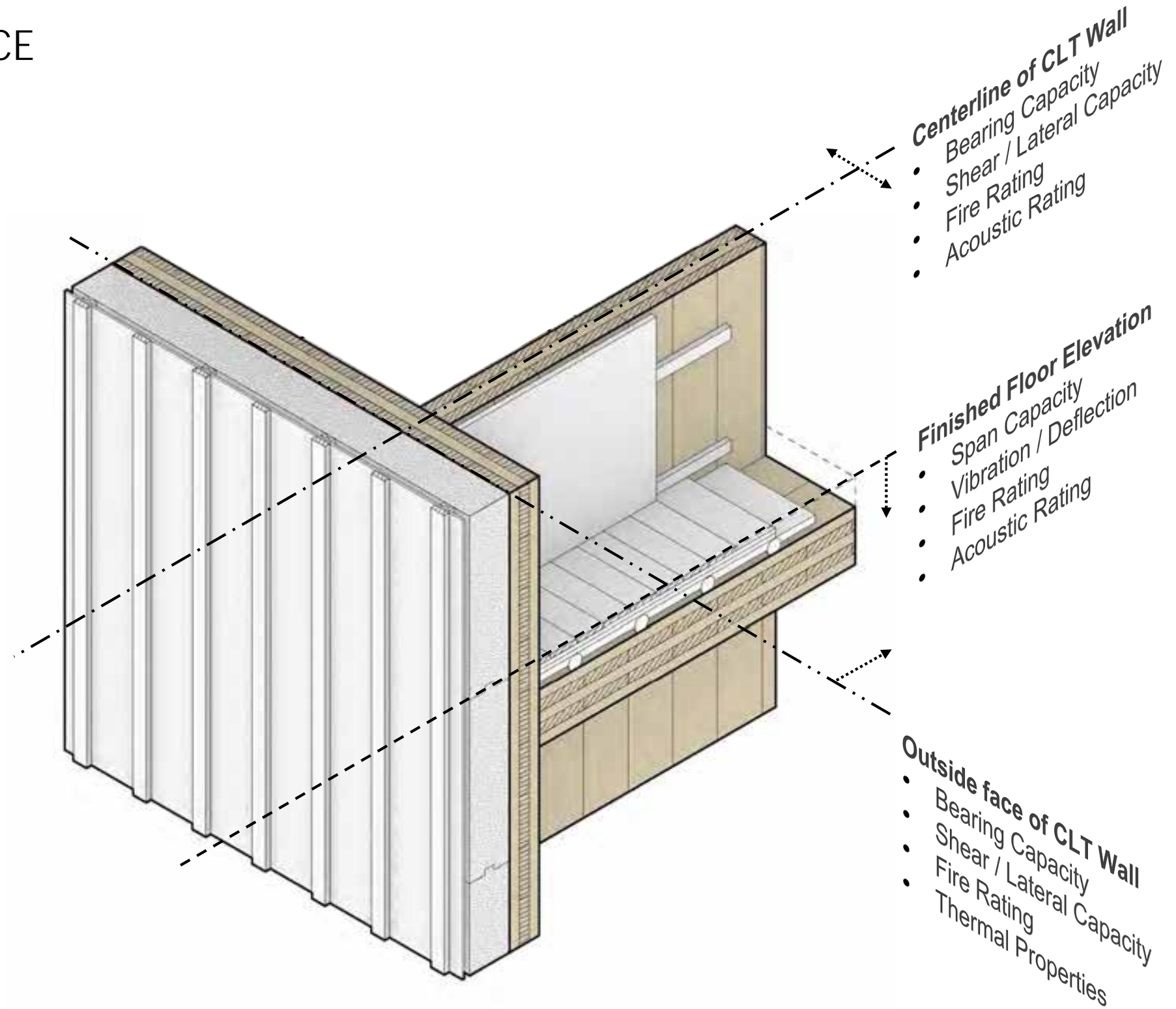
# BUILDING ASSEMBLIES





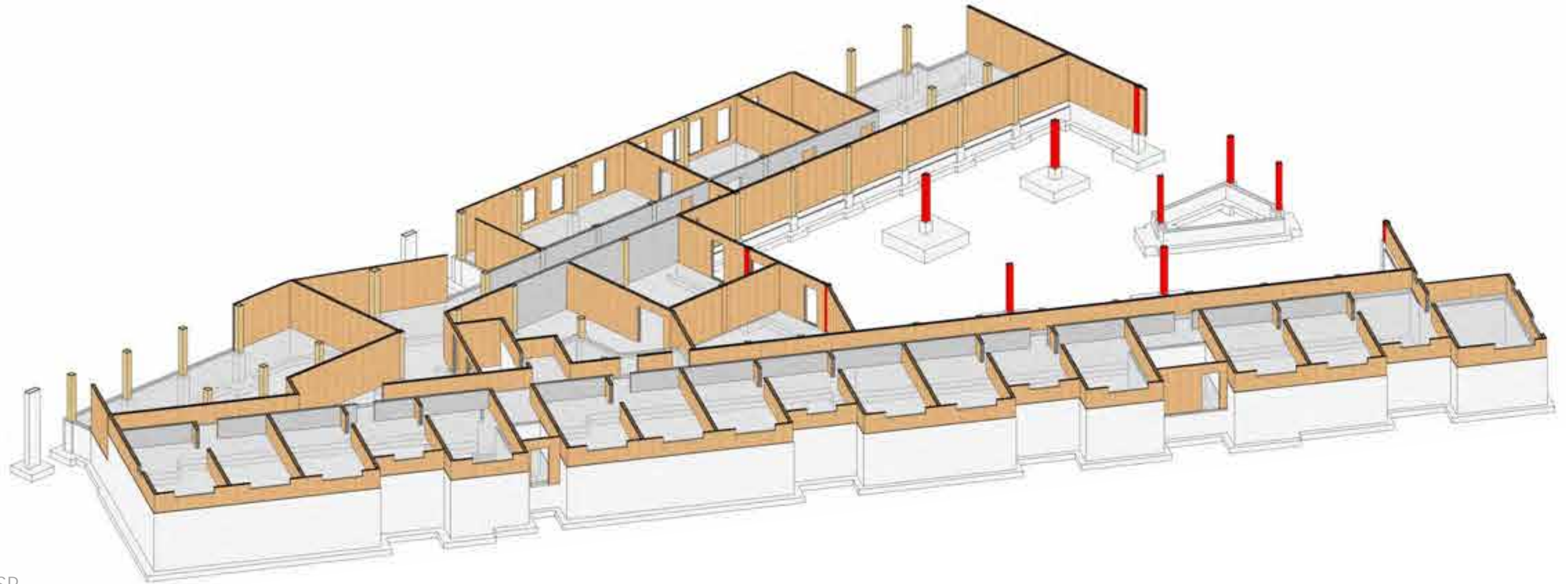
# MASS TIMBER TOLERANCE

340+ DIXWELL



# STRUCTURAL SEQUENCE

340+ DIXWELL

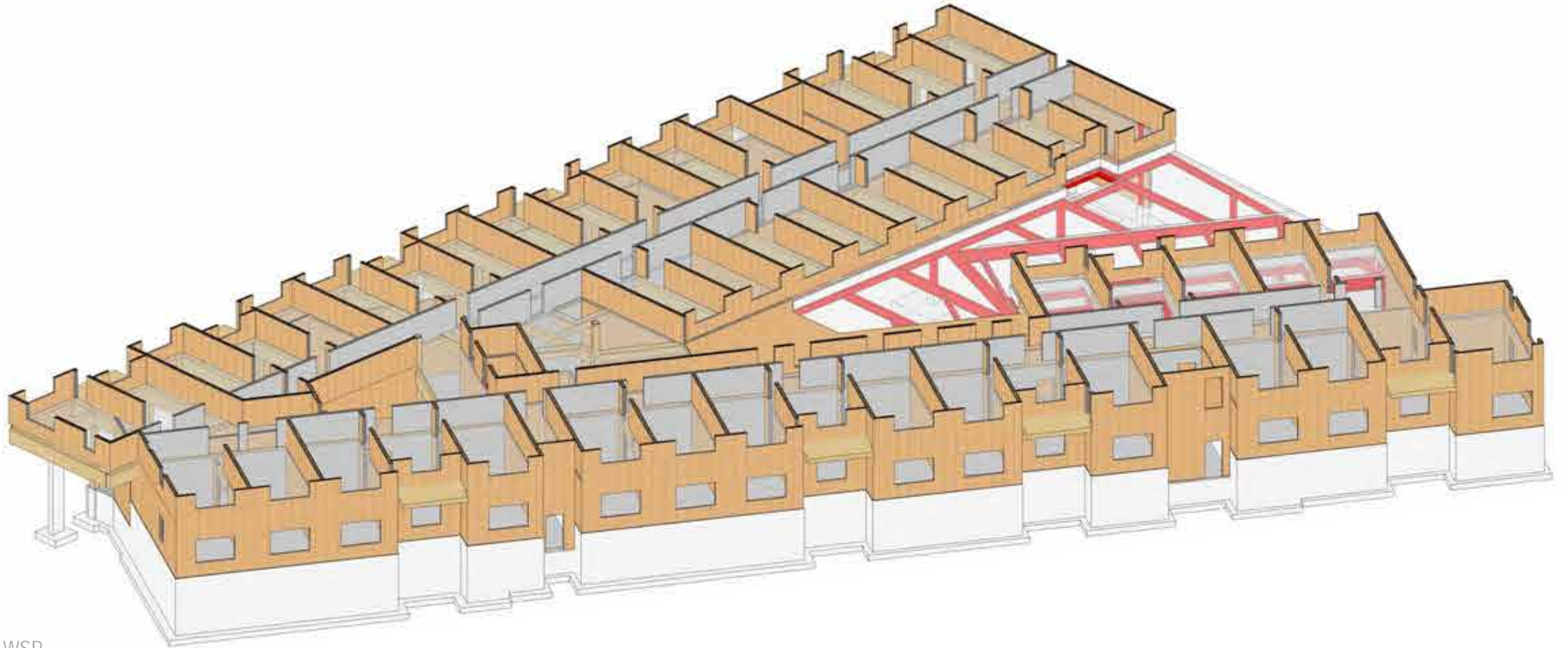


WSP



# STRUCTURAL SEQUENCE

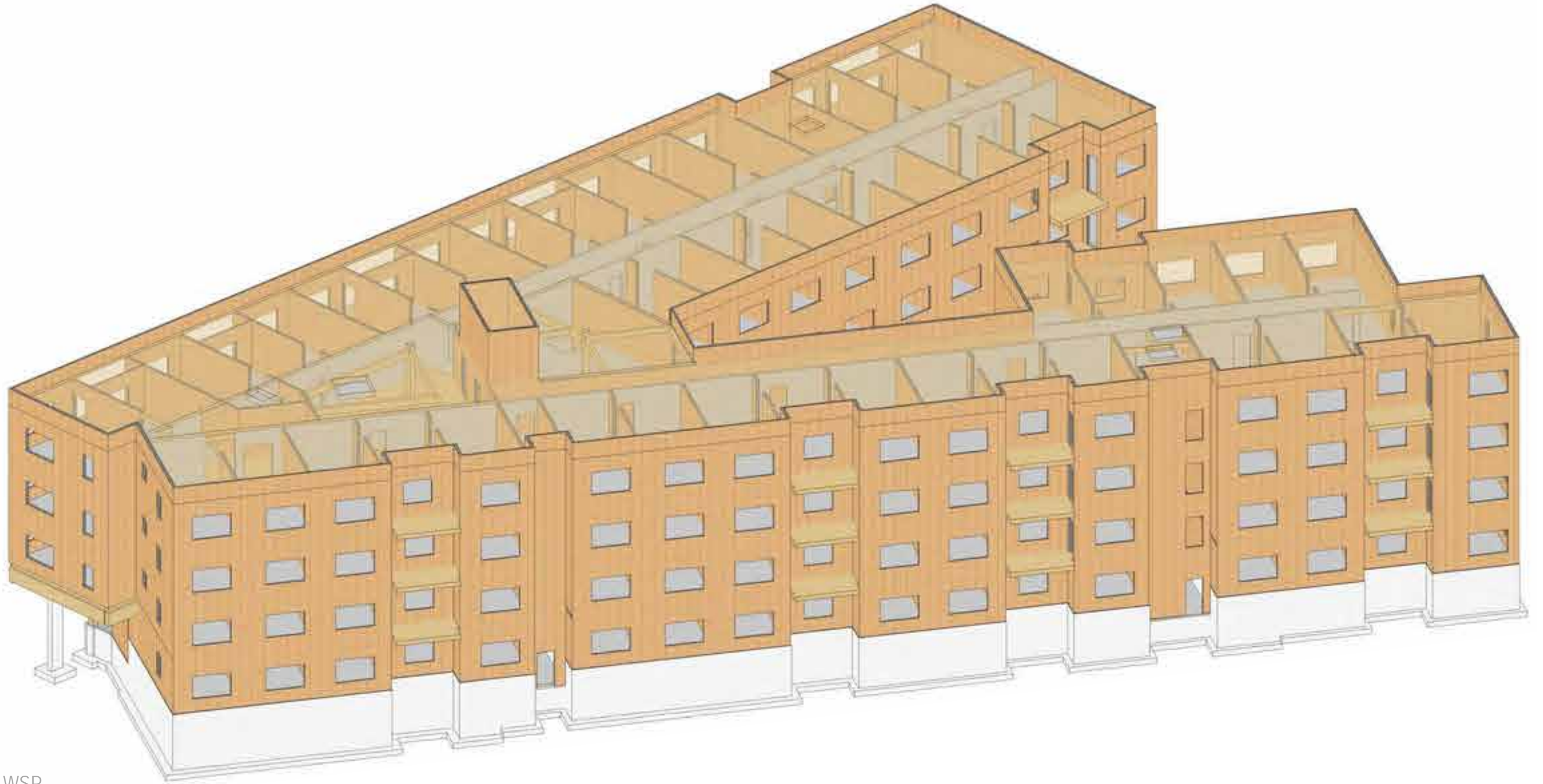
340+ DIXWELL



WSP

# STRUCTURAL SEQUENCE

340+ DIXWELL



WSP



LESSONS LEARNED  
*STRUCTURAL DESIGN*

Organize building geometries around repetitive spans and consistent structural centerlines

Design floor and roof panels for multiple spans to maximize sizing and performance advantages

Test floor panel span orientation for structural and construction efficiency

Study multiple structural morphology pathways, including panelized, post + beam, point supported, and hybrid construction



















## LESSONS LEARNED

### *SITE + SEQUENCE*

Identify constraints and opportunities afforded by project site and location

Early coordination with mass timber supplier(s), if possible

Design delivery sequence and storage scenarios and identify impacts for on-site laydown space and heavy equipment access

Collaborate with GC/CM to schematize delivery and installation sequence for follow-on systems and trades



# UNIT INTERIOR

340+ DIXWELL



# UNIT INTERIOR

340+ DIXWELL





# RESIDENTIAL CORRIDOR

340+ DIXWELL





# MEP DISTRIBUTION

340+ DIXWELL





# UNIT INTERIORS

340+ DIXWELL



## LESSONS LEARNED

### *BUILDING SYSTEMS*

Identify interface between site-installed components and prefabricated mass timber components and introduce tolerances for installation

Develop construction details with an understanding of mass timber installation sequence, identifying opportunities for simplification and prefabrication

Identify challenges and opportunities for exposed timber surfaces



EXTERIOR

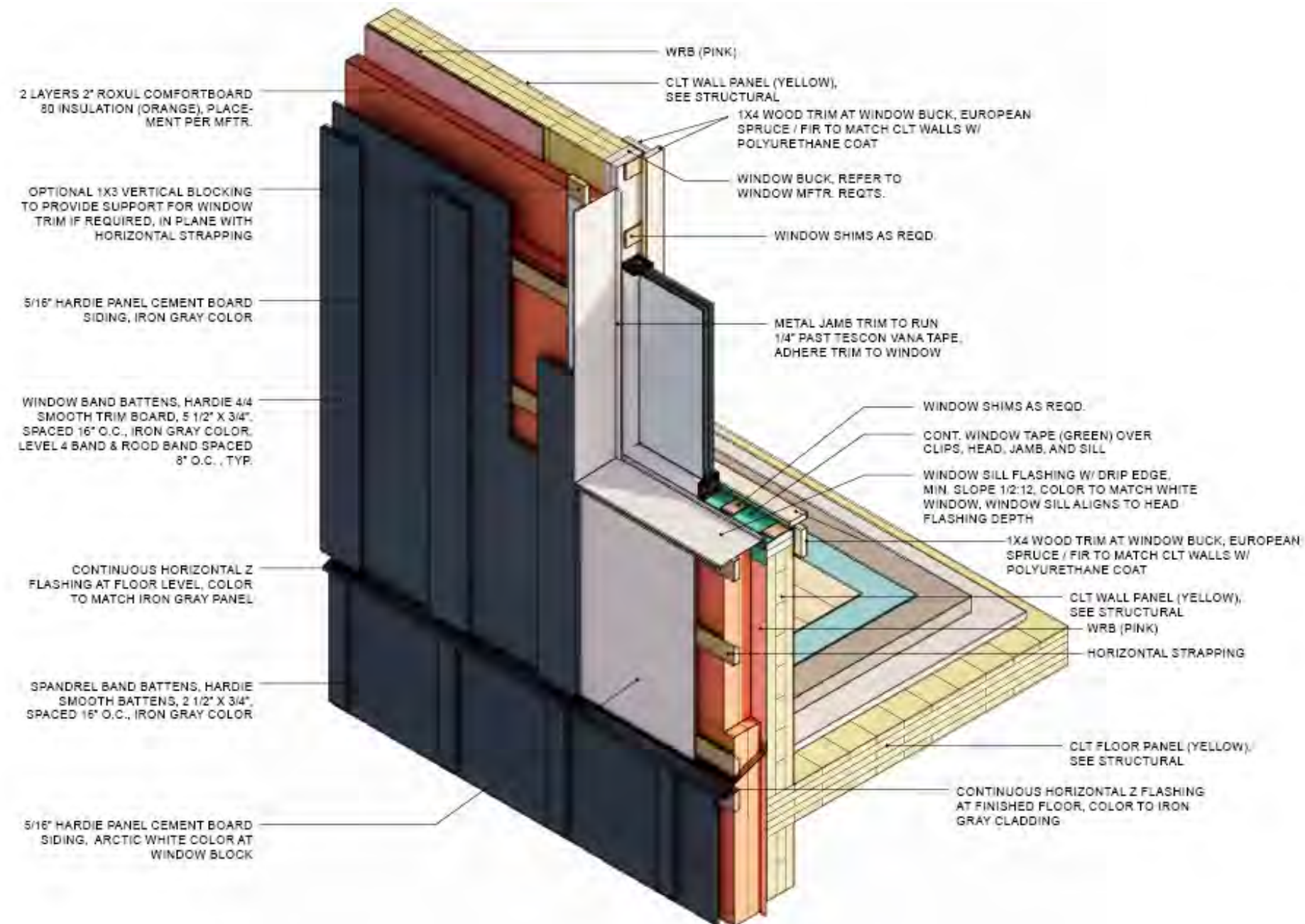
340+ DIXWELL





# EXTERIOR ENVELOPE

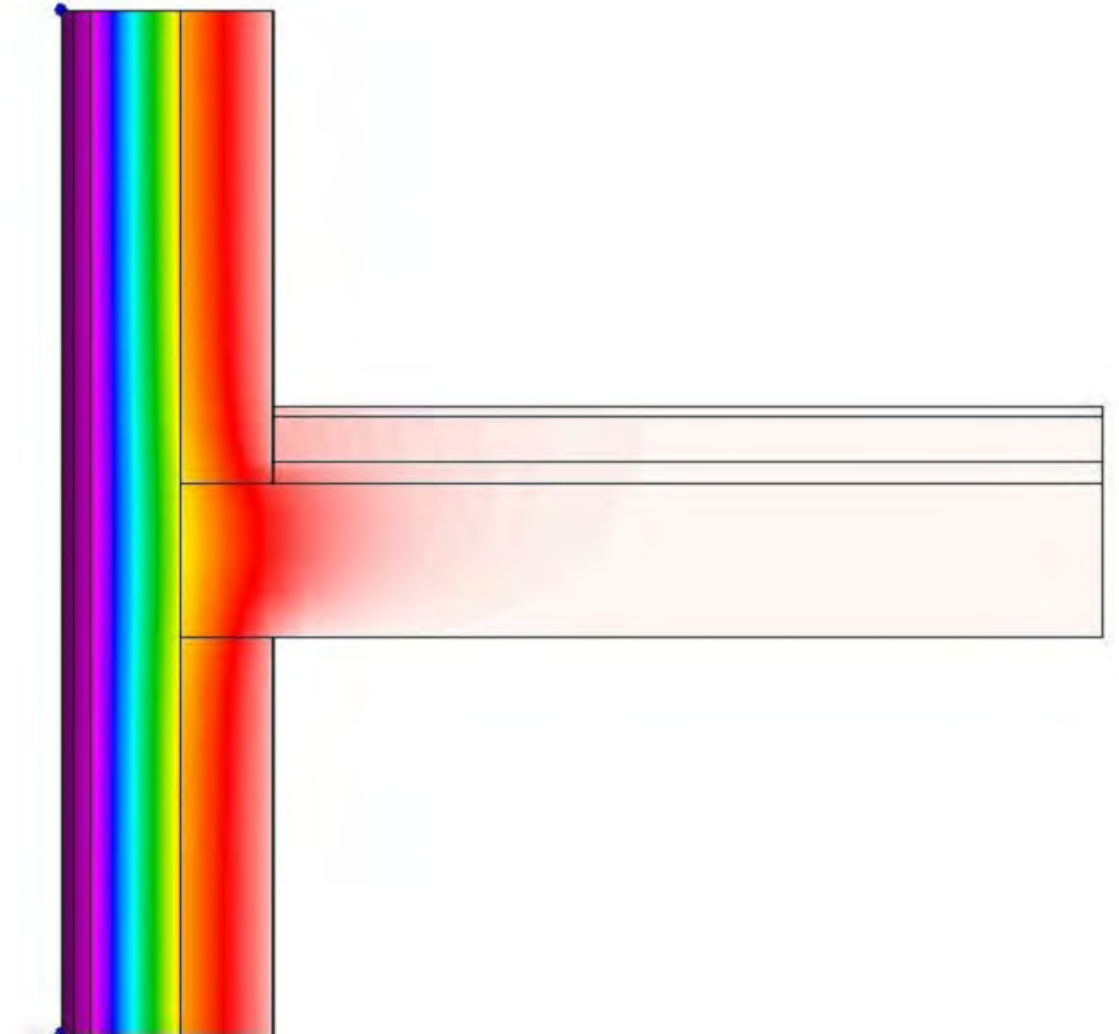
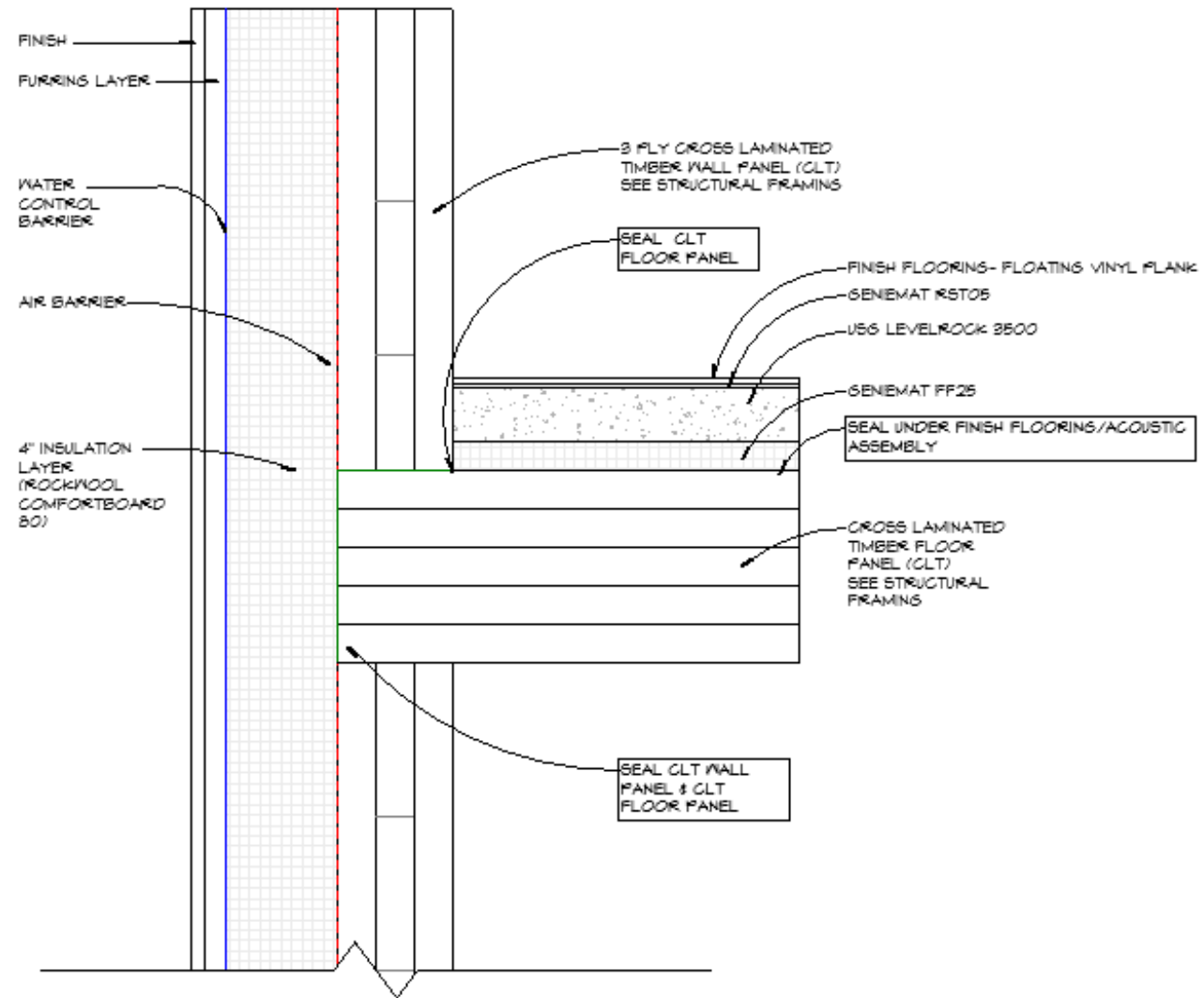
340+ DIXWELL





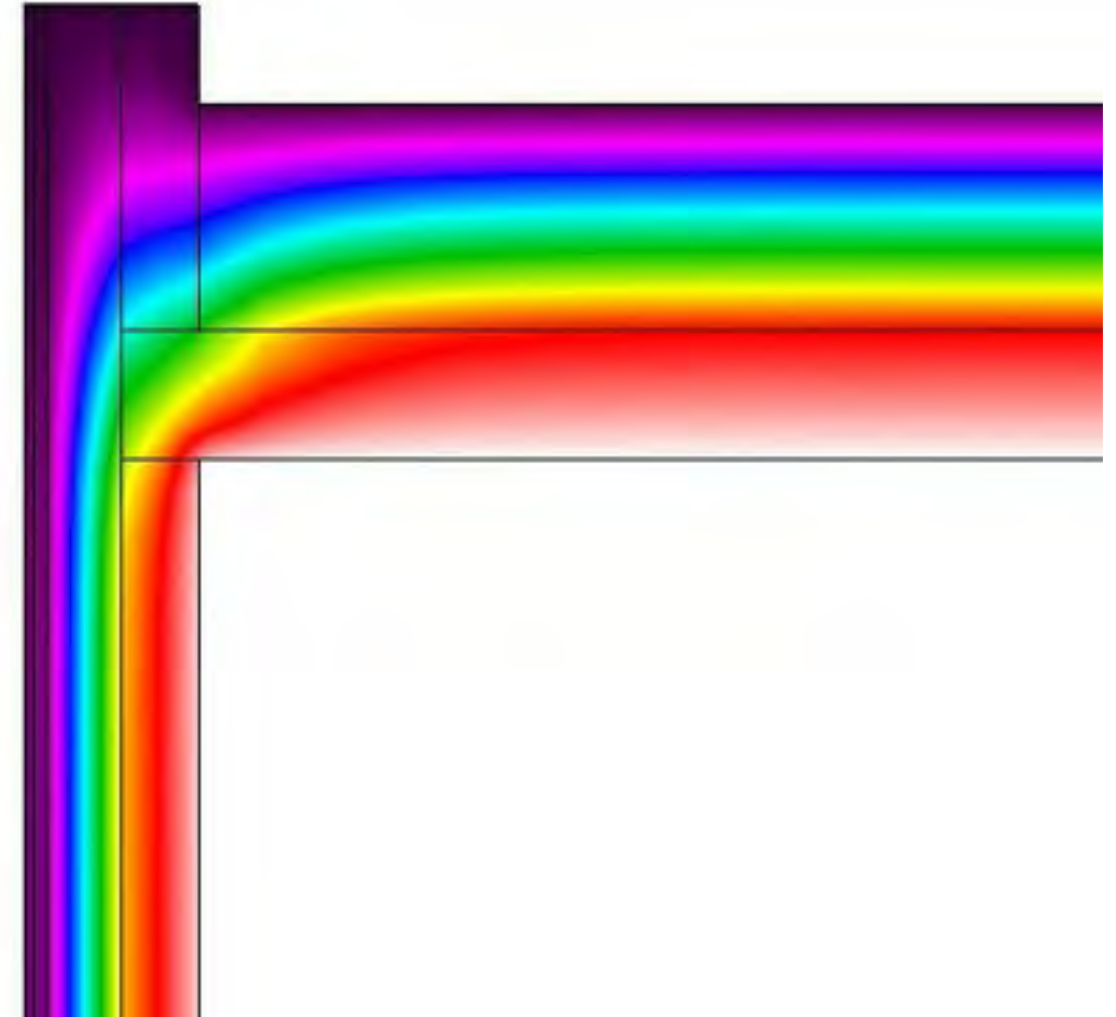
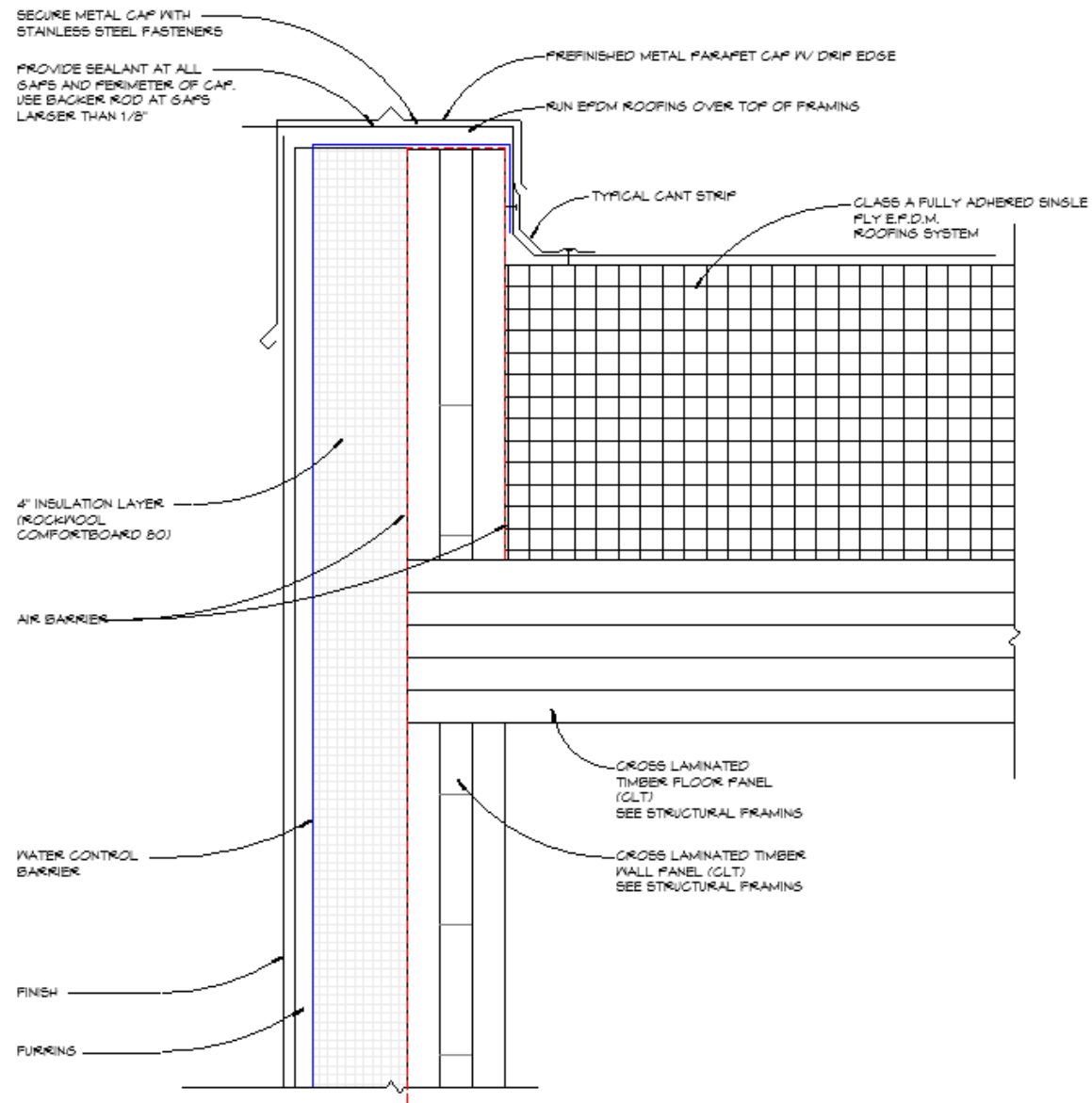
# FLOOR ANALYSIS

340+ DIXWELL



# ROOF ANALYSIS

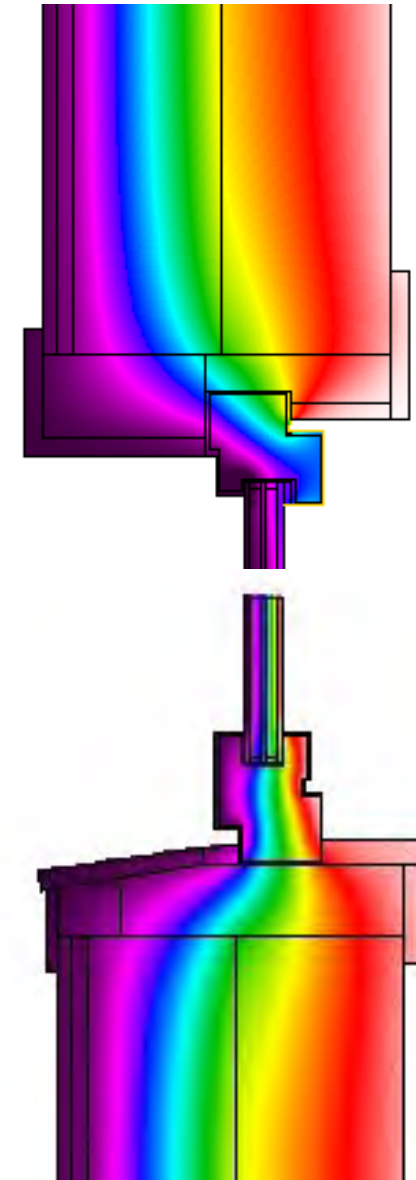
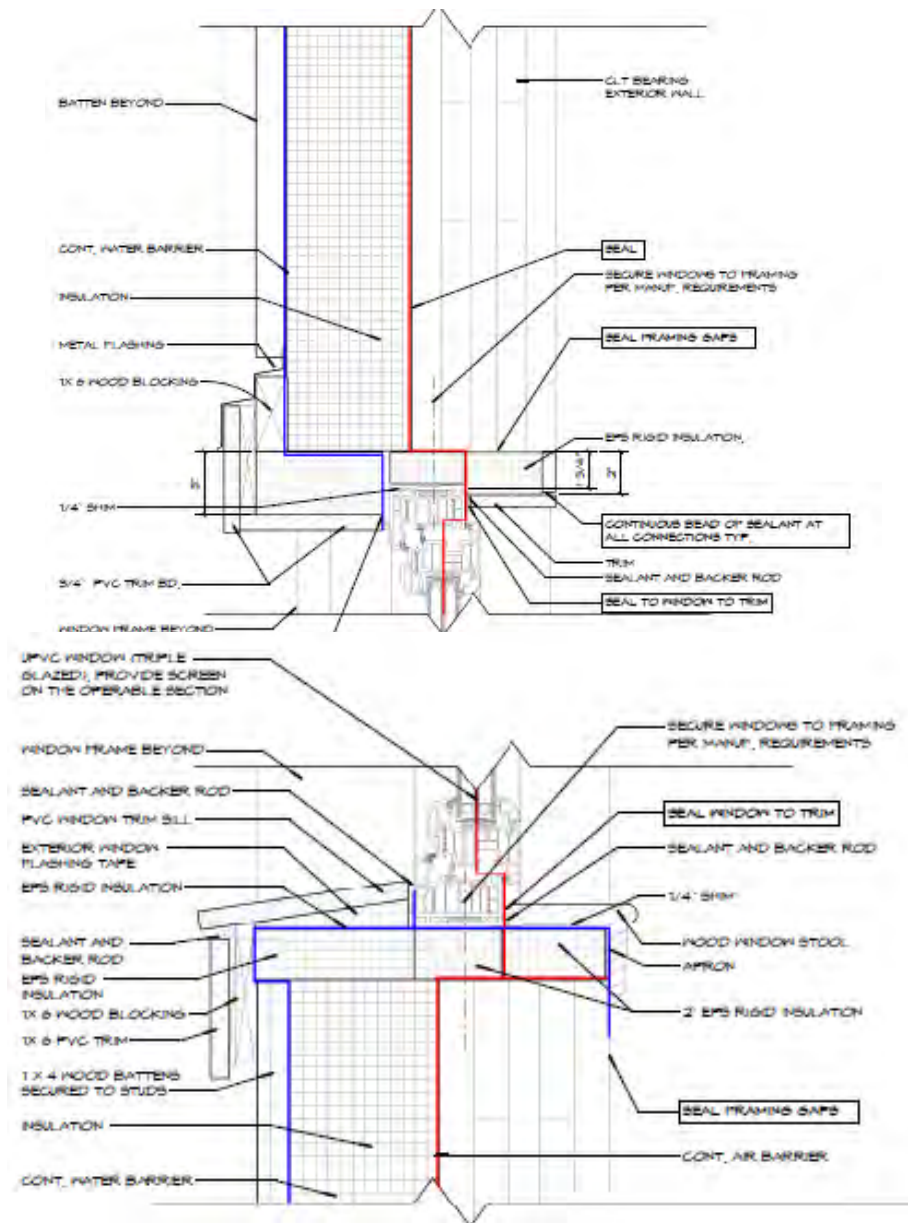
340+ DIXWELL





# WINDOW ANALYSIS

340+ DIXWELL











LESSONS LEARNED  
*EXTERIOR ENVELOPE*

Coordinate panelized wall construction dimensions and logistics with mass timber supplier(s)

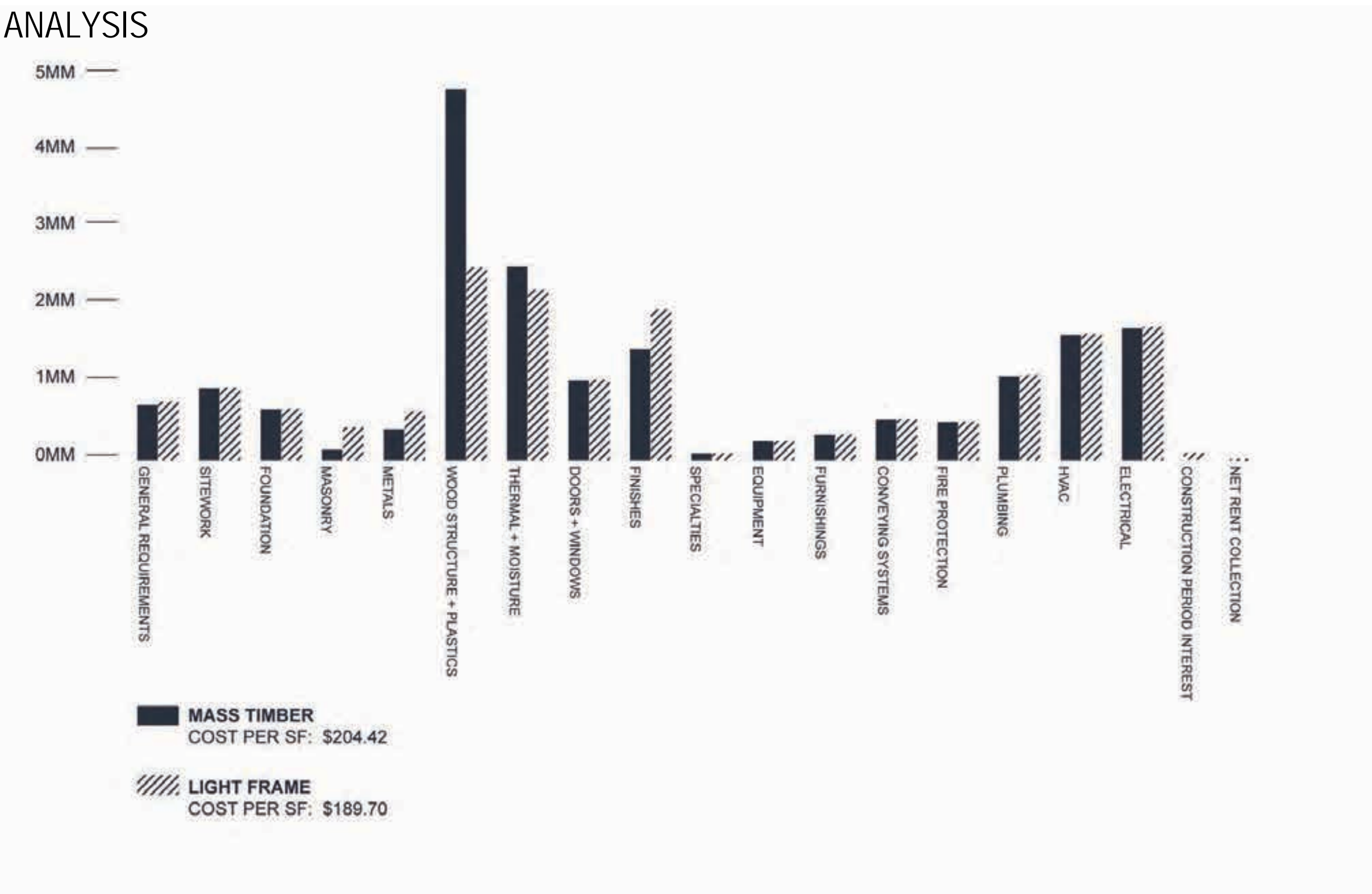
Identify opportunities to minimize panel joints

Develop thermal insulation and weather barrier solution appropriate to local climate, including temporary moisture protection during construction

Coordinate MEP routing at building envelope to minimize penetrations

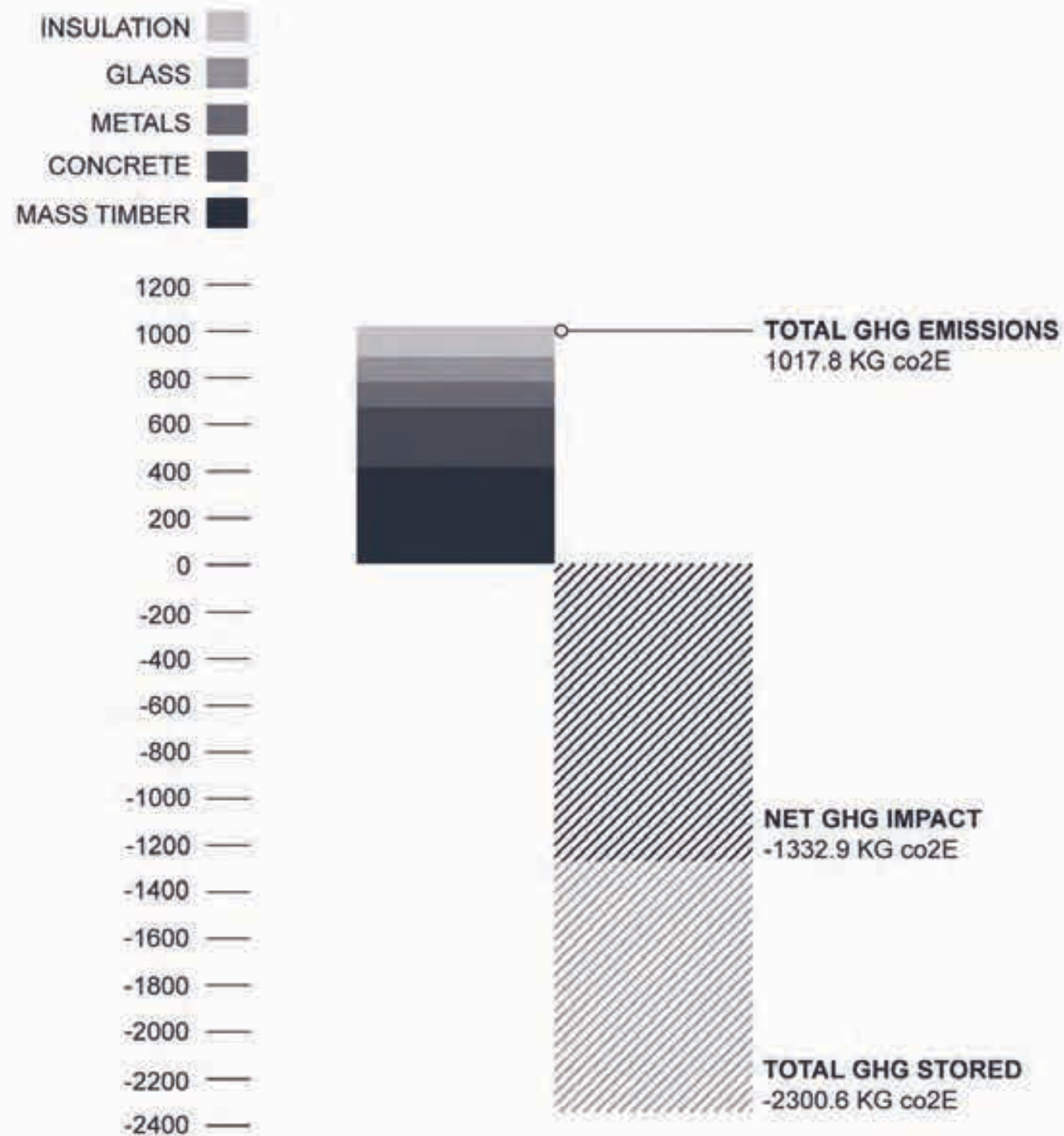


# COST ANALYSIS



# CARBON ANALYSIS

340+ DIXWELL



Lifecycle Carbon Assessment was performed in accordance with ISO 14044, ISO 21930, and ISO 21931

- Lifecycle stages included: A1-A3
- Building elements included: Substructure, Superstructure, and Enclosure
- Materials included: Timber, Concrete, Metals, Glass, and Insulation

Based on Project Construction Documents provided by design team:

- Autodesk Revit® used for determining material quantities
- One Click LCA® used for Lifecycle Inventory Analysis

Preliminary results – Final results to submitted for peer review and publication Q4 2024

This work was performed as part of the SUNY ESF Mass Timber Discovery Challenge



FRAME 122





Client: Frame Home

Lot Size: 100' x 100' lot

Zoning: R6B

Size: 20,000 SF above grade (30,000 SF total)

Code: 2022 NYC Building Code

Gas: No (all electric)

CLT Supplier: Element 5

Units: 15 Market Rate Rentals

Construction Type: Type IV (allows for CLT) Exterior

Facades: Non-Combustible Facades

Concrete Use: Cast in place Foundation + Elevator Cores (required to be non-combustible) Floor

Assembly: Acoustitech

Blower Door Tests: All Units

ERV: Per Unit

Exterior Glazing: Schüco 3x Glazed

Sprinkled: Fully

Occupancy: February 2025 (TCO - Novemeber 2024)

Waitlist: 100+



LESSONS LEARNED  
*CHALLENGES ENCOUNTERED*

**Permitting.** This is new-ish in New York City. Foundation was designed to accommodate multiple structural systems. Demo permits were issued prior to the 2022 NYC Building Code being enacted.

**Scale of the Project.** ~20,000 SF building seemed to be “small potatoes” for many bidders.

**Crane Mobilization and Permitting.** Crane permits due to local school were difficult to obtain. Design to allow the project (columns, beams) to be installed without a large crane.

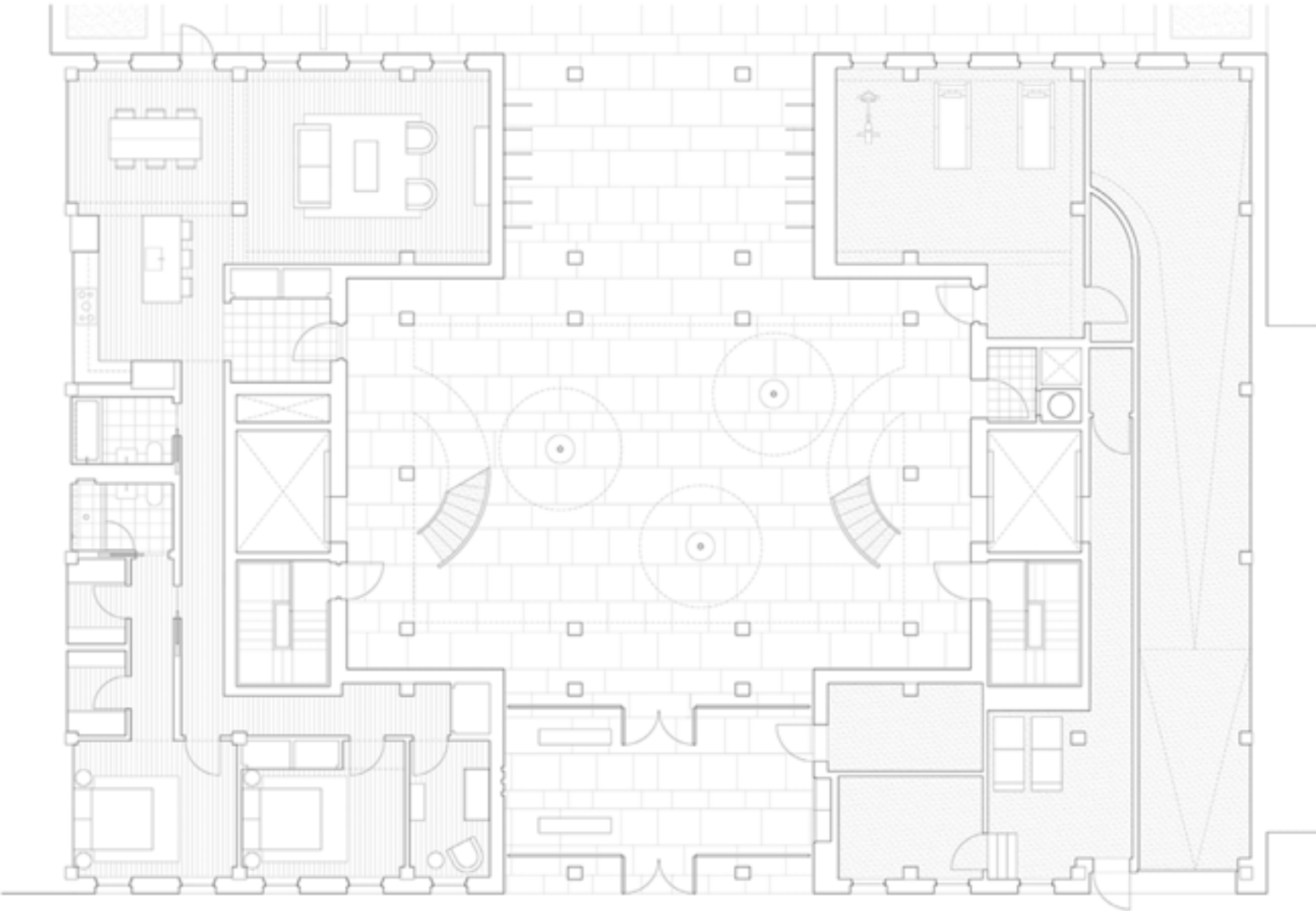
**Mass Timber Protection.** The structure is the finish. Buyout proper protections.

**Cost.** Mass timber added 3-4% to the project cost. Make timber essential, part of the brand of the building and why someone would rent there.

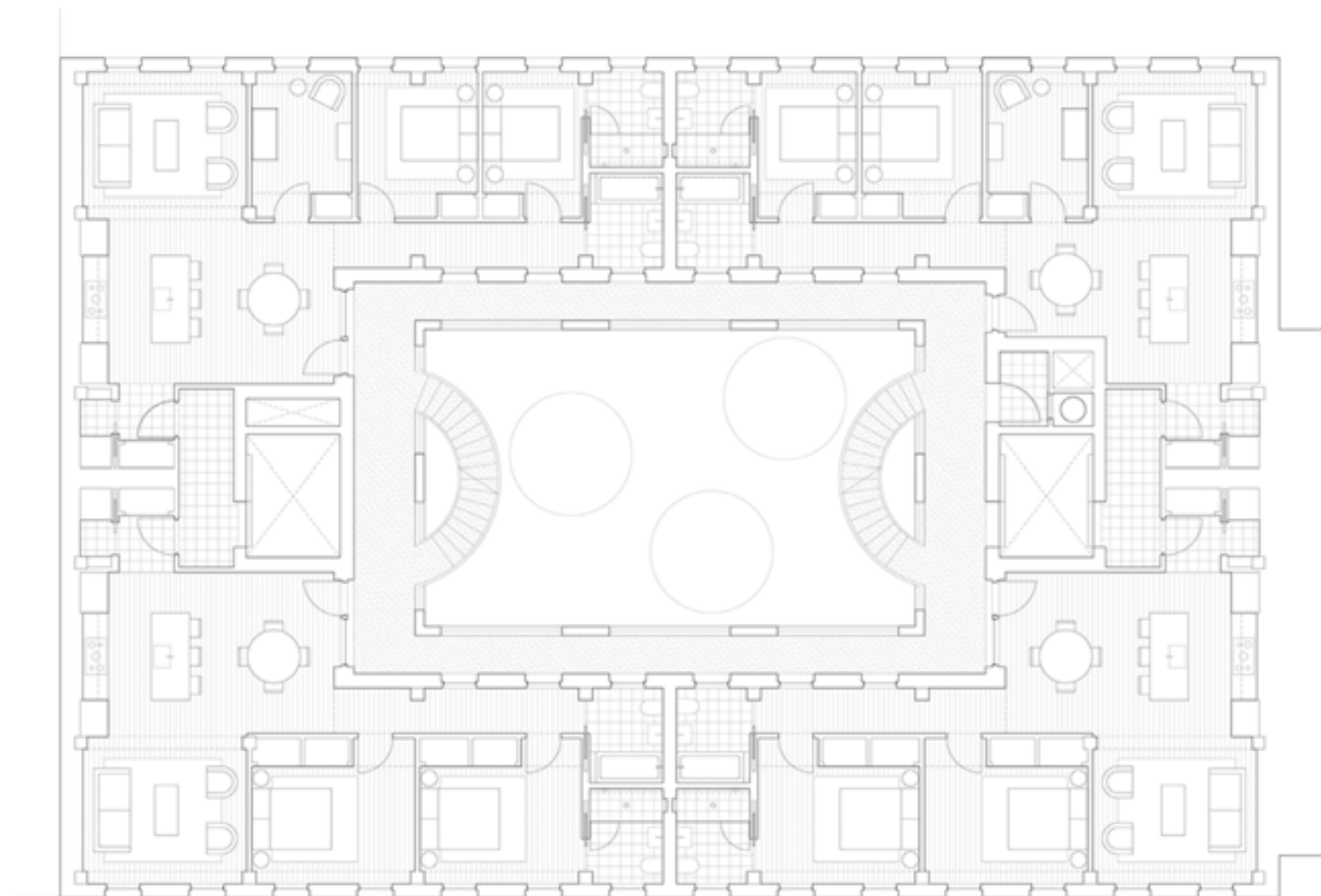


SITE PLAN



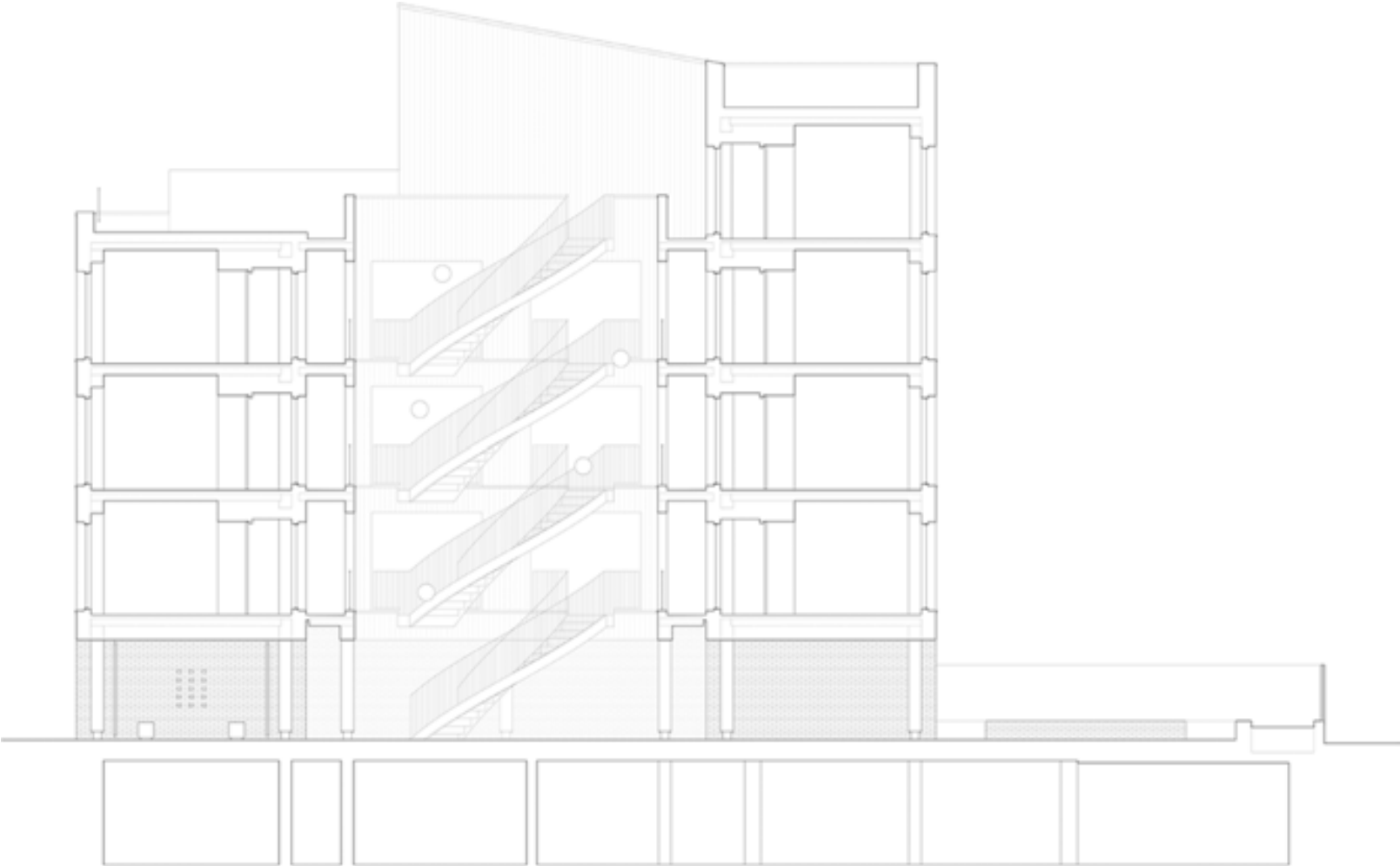


GROUND FLOOR PLAN

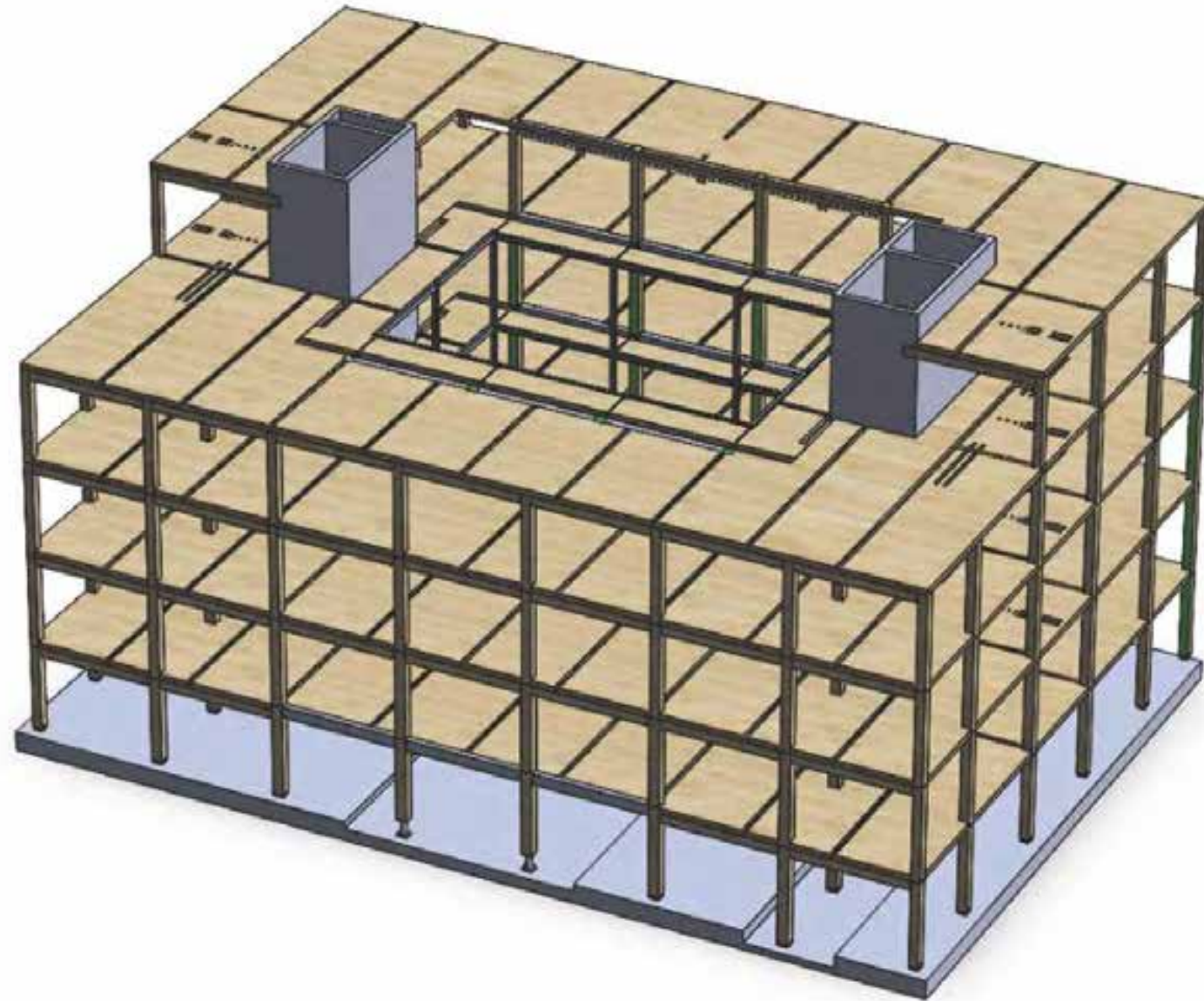


TYPICAL FLOOR PLAN

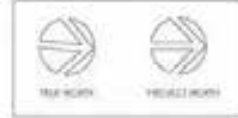




SECTION



Abstract: *Convergence of Japanese, Chinese, and Islamic industrial systems into a new, worldwide, global industrial system is the most important and urgent problem, because existing industrial systems progress slowly to provide more efficient industrial systems. The first step is to find out the main differences between the three industrial systems. This article discusses the differences in the industrial systems in the three countries. Japanese industrial system is based on the concept of the "lifetime employment" and the "company loyalty". Chinese industrial system is based on the concept of the "lifetime employment" and the "company loyalty". Islamic industrial system is based on the concept of the "lifetime employment" and the "company loyalty". The article discusses the differences in the industrial systems in the three countries. The article discusses the differences in the industrial systems in the three countries. The article discusses the differences in the industrial systems in the three countries.*



Date	Description	to
01/02/2012	issued for USDHHS Approval	1
02/02/2012	issued for USDHHS Approval	1

## Discussion

CM & Associates Construction  
Management LLC

**Project Name:**

**118 Waverly Avenue**  
122 Waverly Ave., Brooklyn NY 11208

Shipping time

AXONOMETRIC VIEW

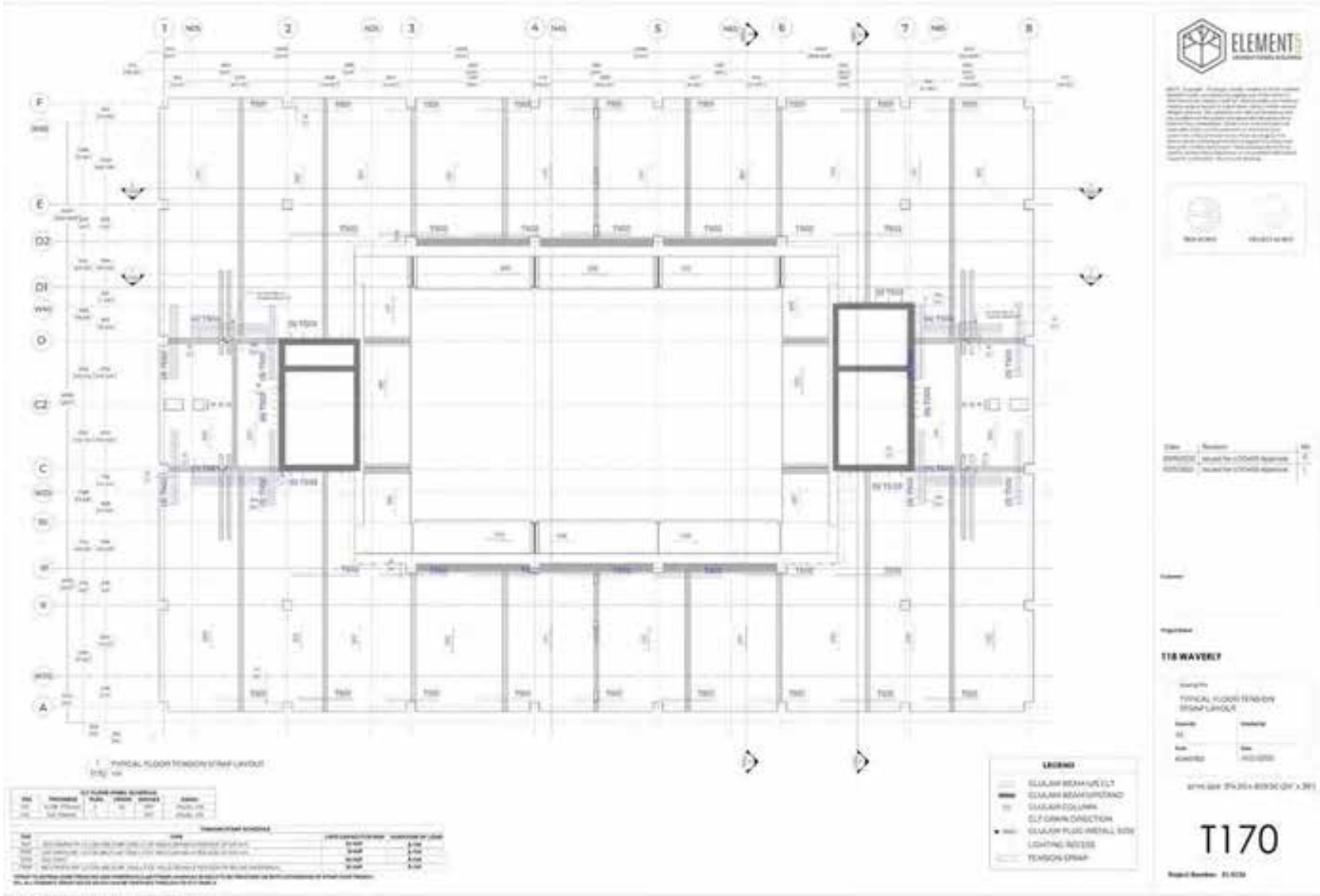
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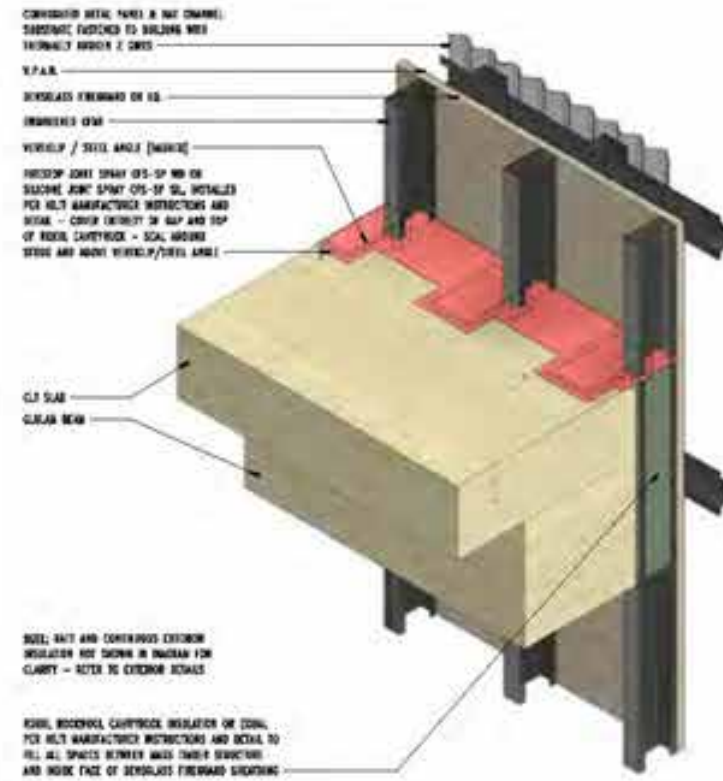
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T100

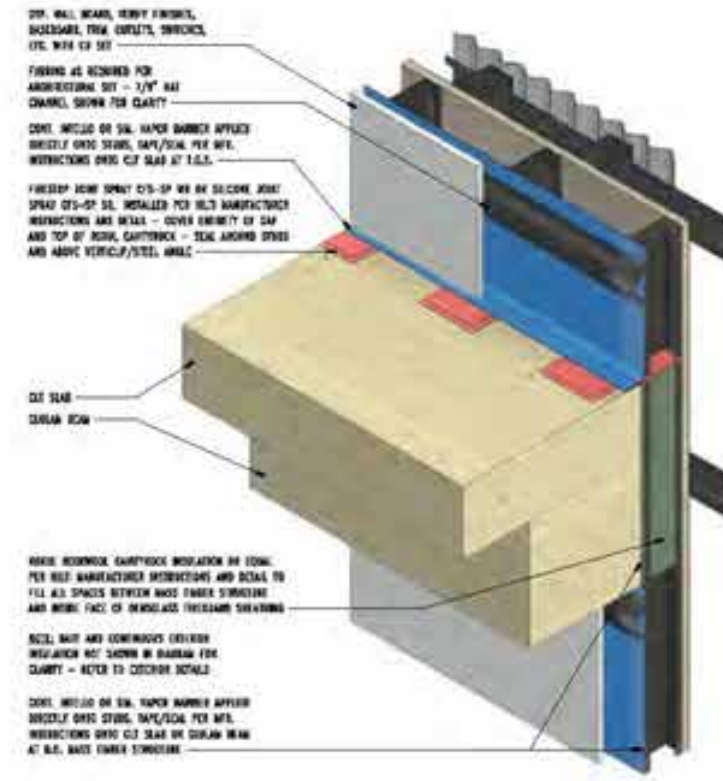
Project Number: #1-0326







1. ACORN - SLAB TYPE PRESTRESSING MACHINE



2. ASPH - SLAB EDGE PRESTRESSING JOINTS - SHOWING AIR BARRIER & FINISH LAYER

[illegible]













## LESSONS LEARNED

### *STRUCTURAL DESIGN*

**Rigor.** Having repetitive measurements and structural elements allowed quicker reviews and increased coordination.

**Number of Panels.** Design floor and roof panels for to minimize CNC work and number of panels. Panel joints are not significantly visible.

**Coordination.** Thought beforehand allowed all MEP penetrations to be CNC'd in the factory. There were no conflicts on site. Coordination allowed the Mass Timber to be free of exposed services.

**Tolerances.** Concrete Cores. Mass timber tolerance far exceed the Cast-In-Place concrete tolerances. Allow for significant tolerance around site cast elements (cores)

**New York Adjacent Manufacturing.** Panels left the factory the night before installation. Damaged panel could be replaced the next day.









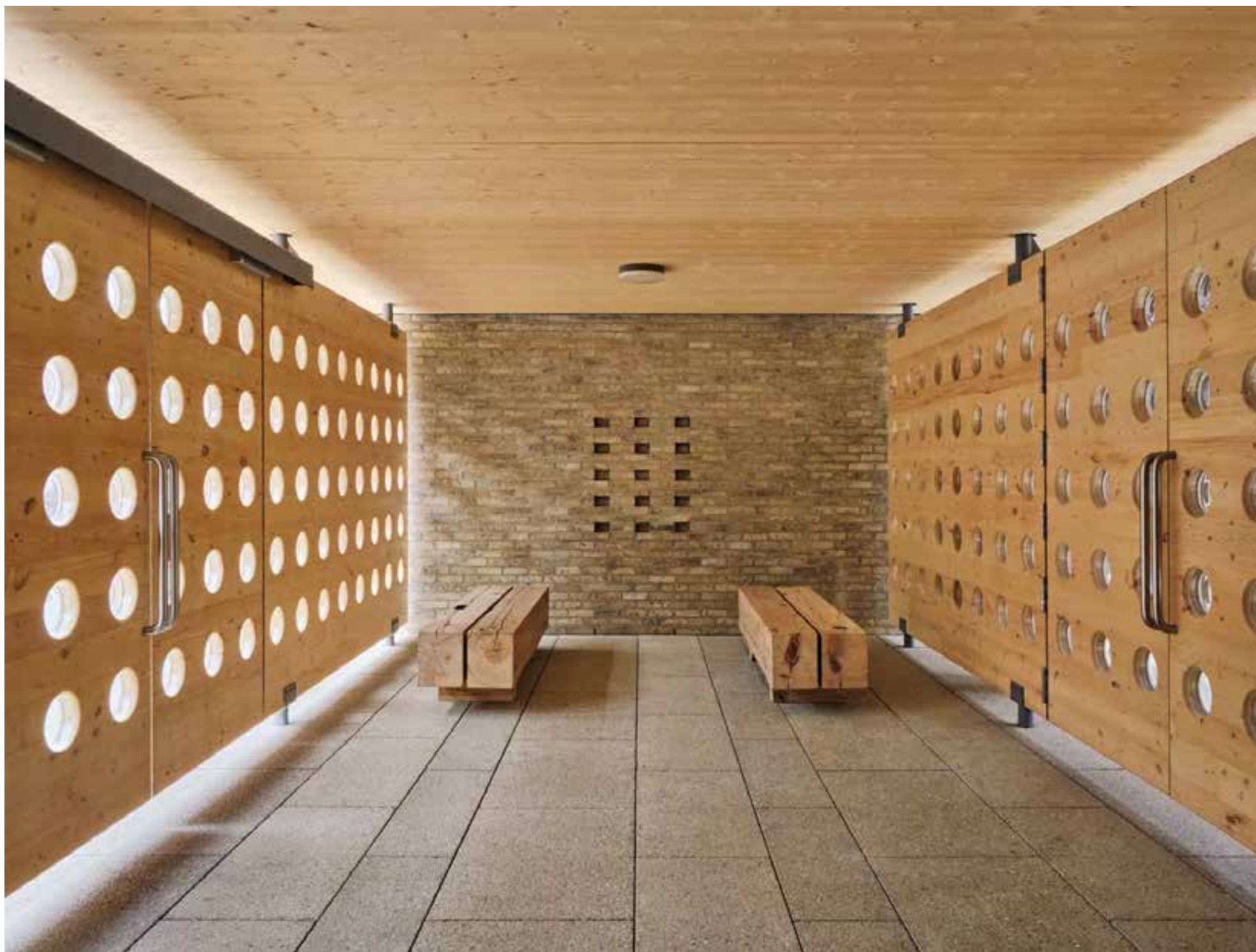
































LESSONS LEARNED  
*MEASURES TO PROTECT MASS TIMBER*

**Moisture Mitigation Plan.** Hands on deck(s). It will rain. Staining caused by intumescent tape (to protect steel brackets) is hard to remove. Most water stains was relatively easy to remove.

**Adhero Visto.** Tape up column to floor panel connections.

**Rigid Protection.** Buyout protections for any exposed columns in high traffic areas.

**Panel Sanding.** Consider buying panel sanding at the finishing stages.  
(Painter)

**CLT is Resilient.** It can get wet within reason, it can be refinished onsite, within reason.









# Thank you! Questions?

Brent Buck Architects

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GOA

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